



avans
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**Offshore: groter, sneller,
efficiënter**

10 november 2011
's-Hertogenbosch

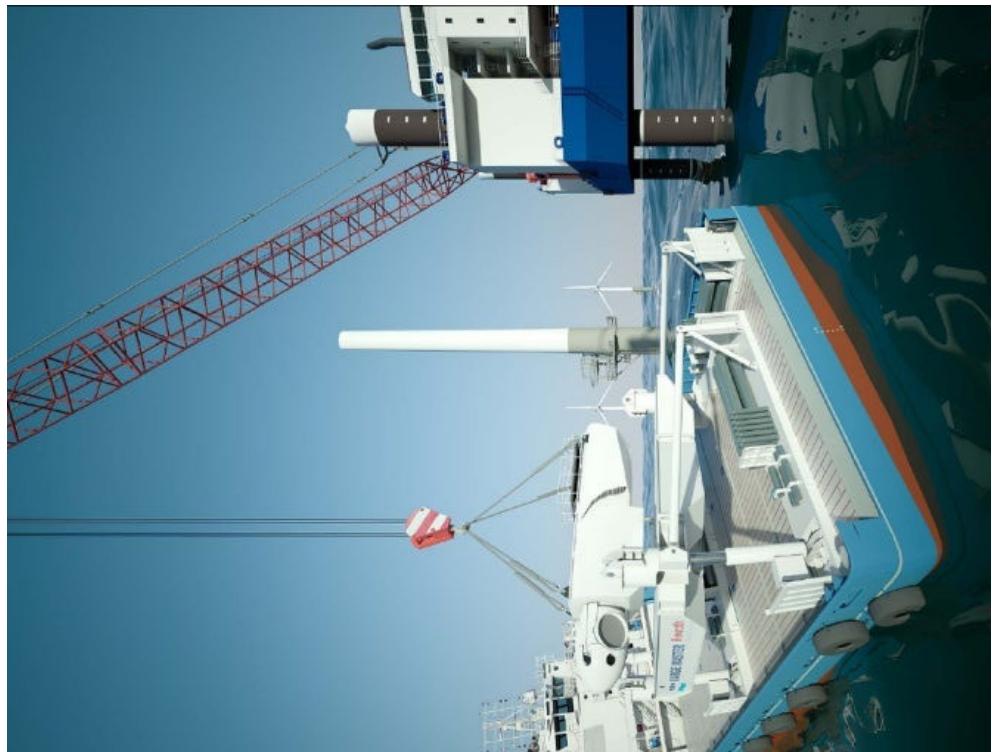
Motion compensated platform for offshore installation

Providing increased safety and workability



“Offshore Conference AVANS Hogeschool”
“ 10-November 2011”

Maarten Kuijpers, Bosch Rexroth

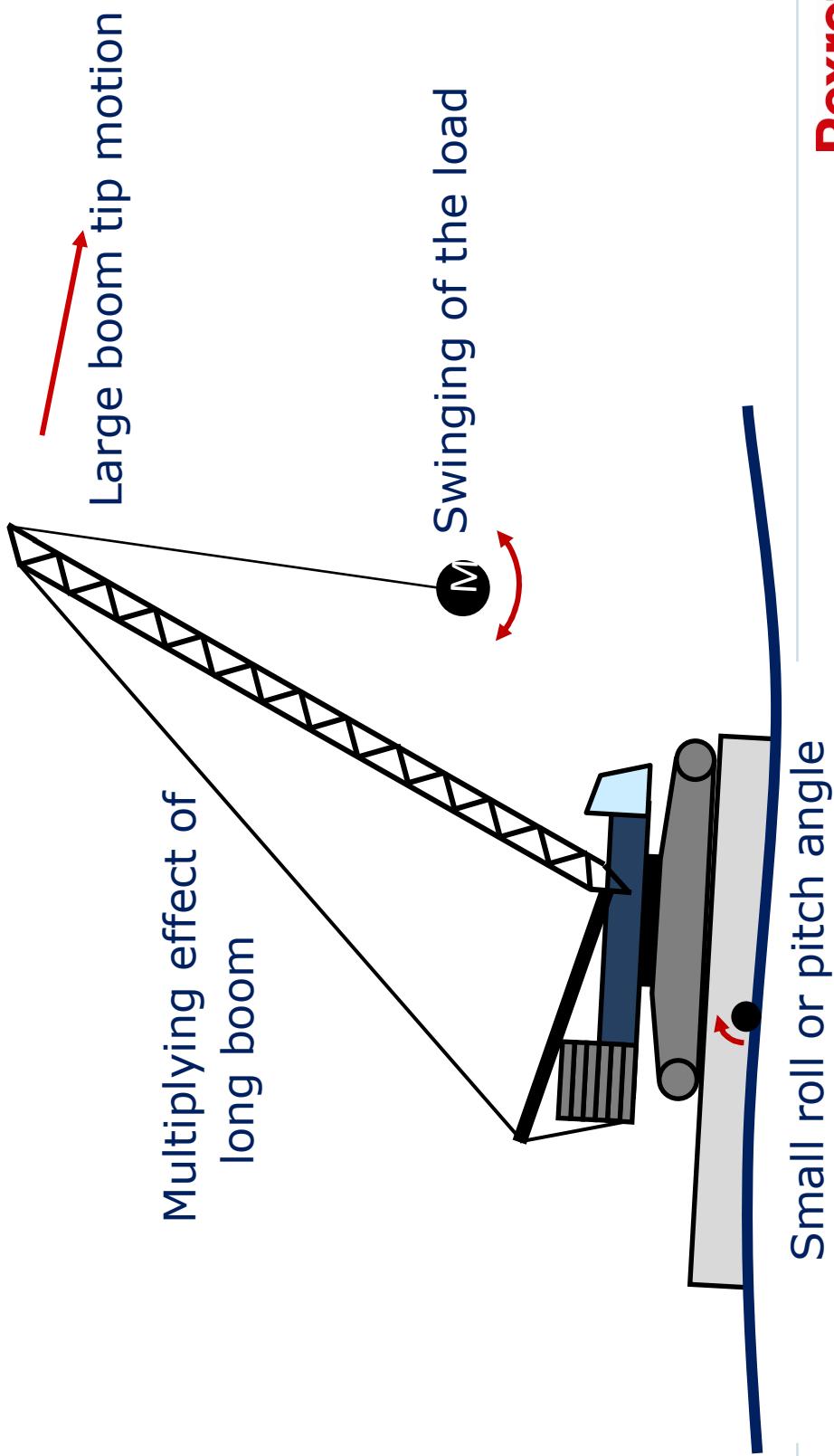


Workability of Crane Barges

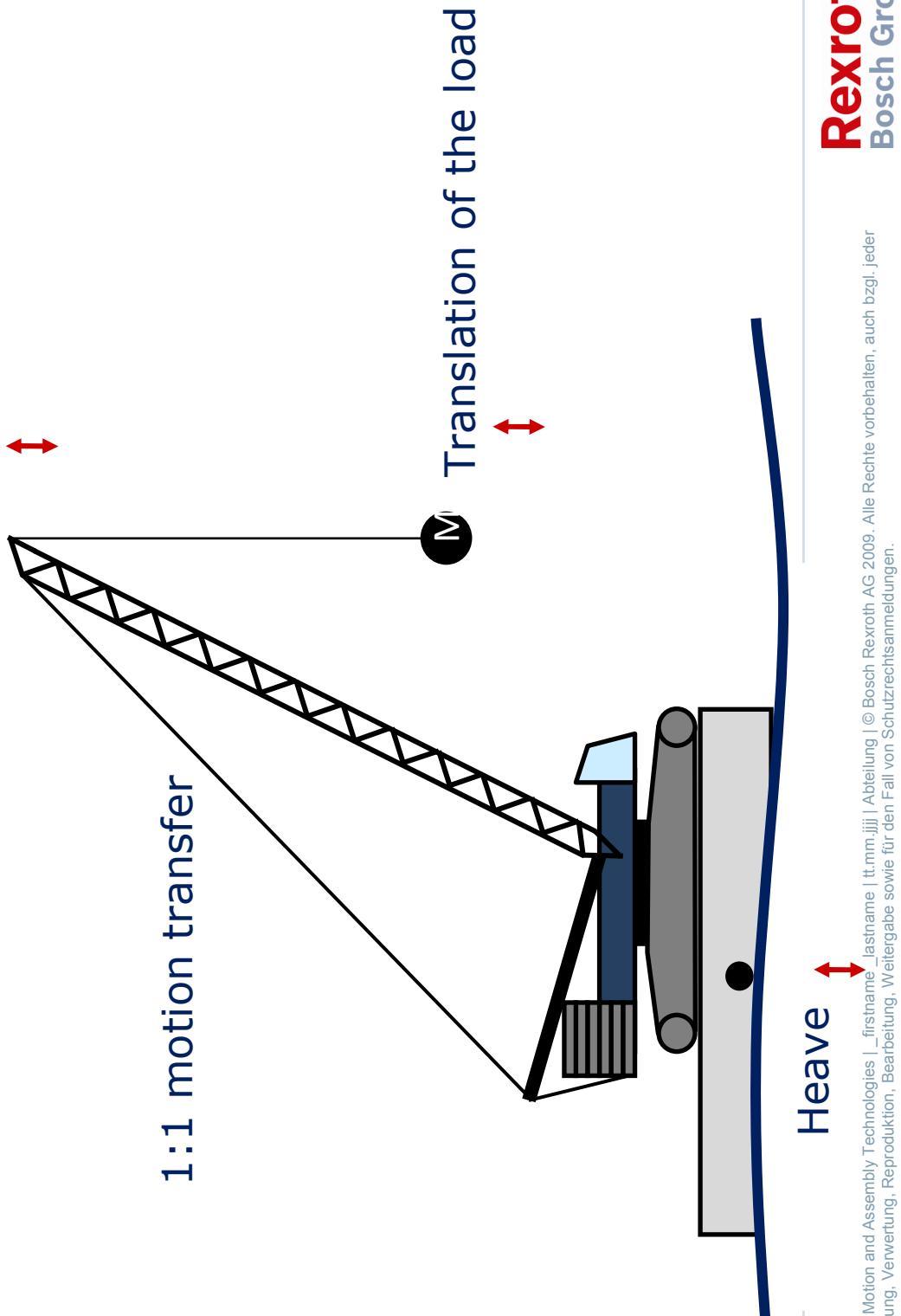


The Barge Master





Workability of Crane Barges



A New solution...

- Using standard barge
- Using standard barge with Motion Compensator



New Solution for cranes



Crane barges and weather window

- Safety
- Weather downtime/workability
- Planning & costs

- Traditional solution
 - Reliable
 - Costly
 - Lacks flexibility

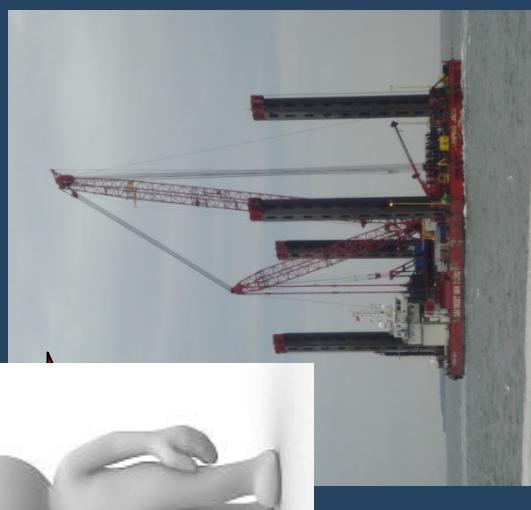


Applications



Cranes

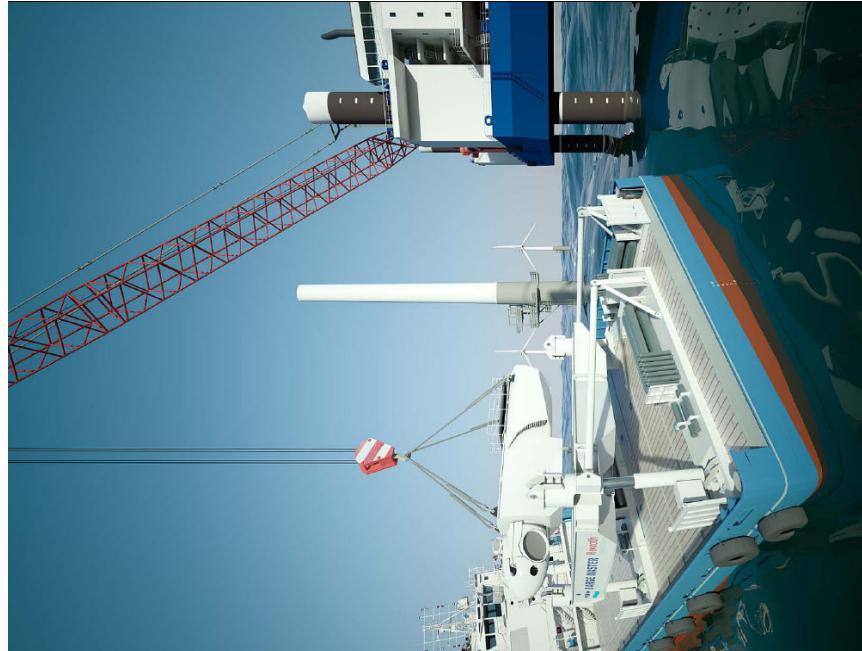
Jack-Ups



Applications

Combination
Bargemaster & Jack-
up's

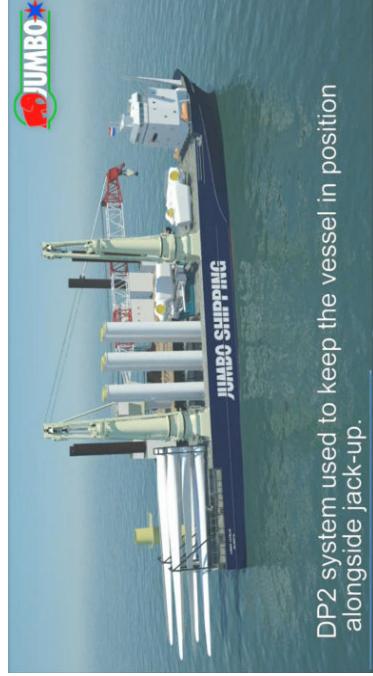
- Extends use of jack-ups
- Load-In not required in sheltered water.
- Less mass on board of jack-up's



Supply

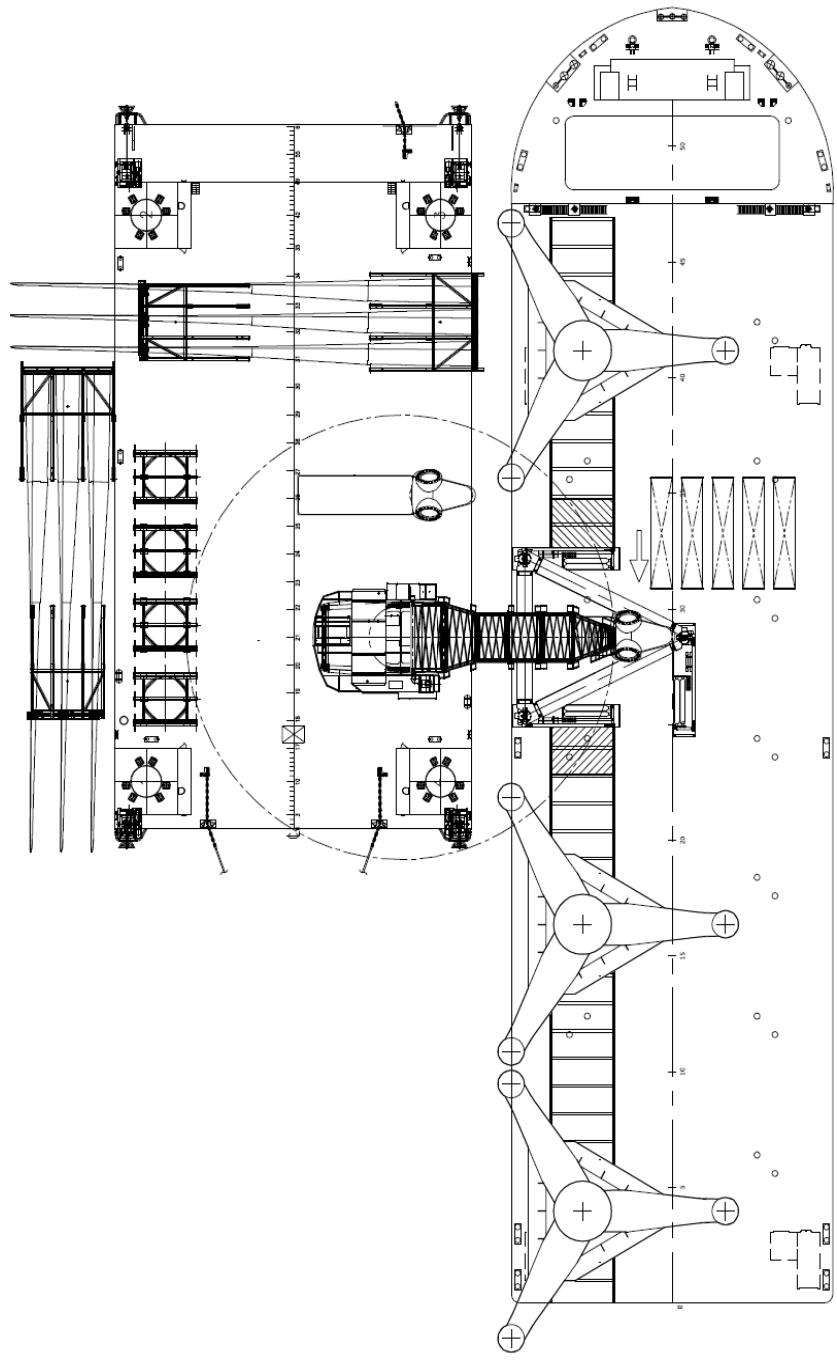
Barge Master as supply platform

Motion compensated supply to Jack-up barges Screenshots from animation made by Jumbo



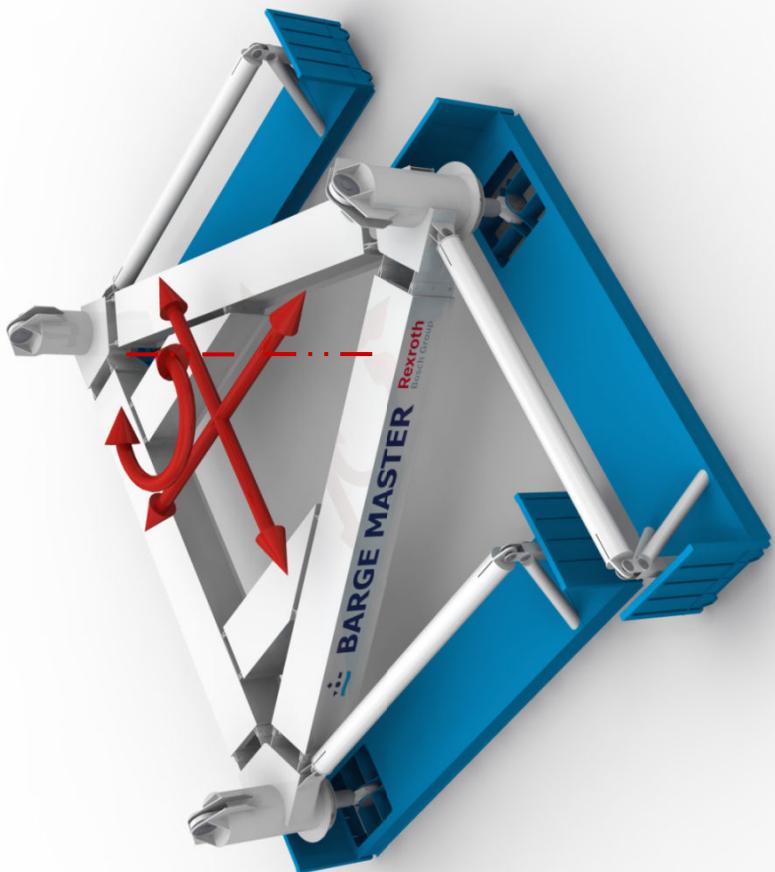
Barge Master as supply platform

Motion compensated supply of tripods to Jack-up barges



Technology - Working principle

- 3 DOF fixation of barge and platform
- Surge, sway and yaw



Working principle

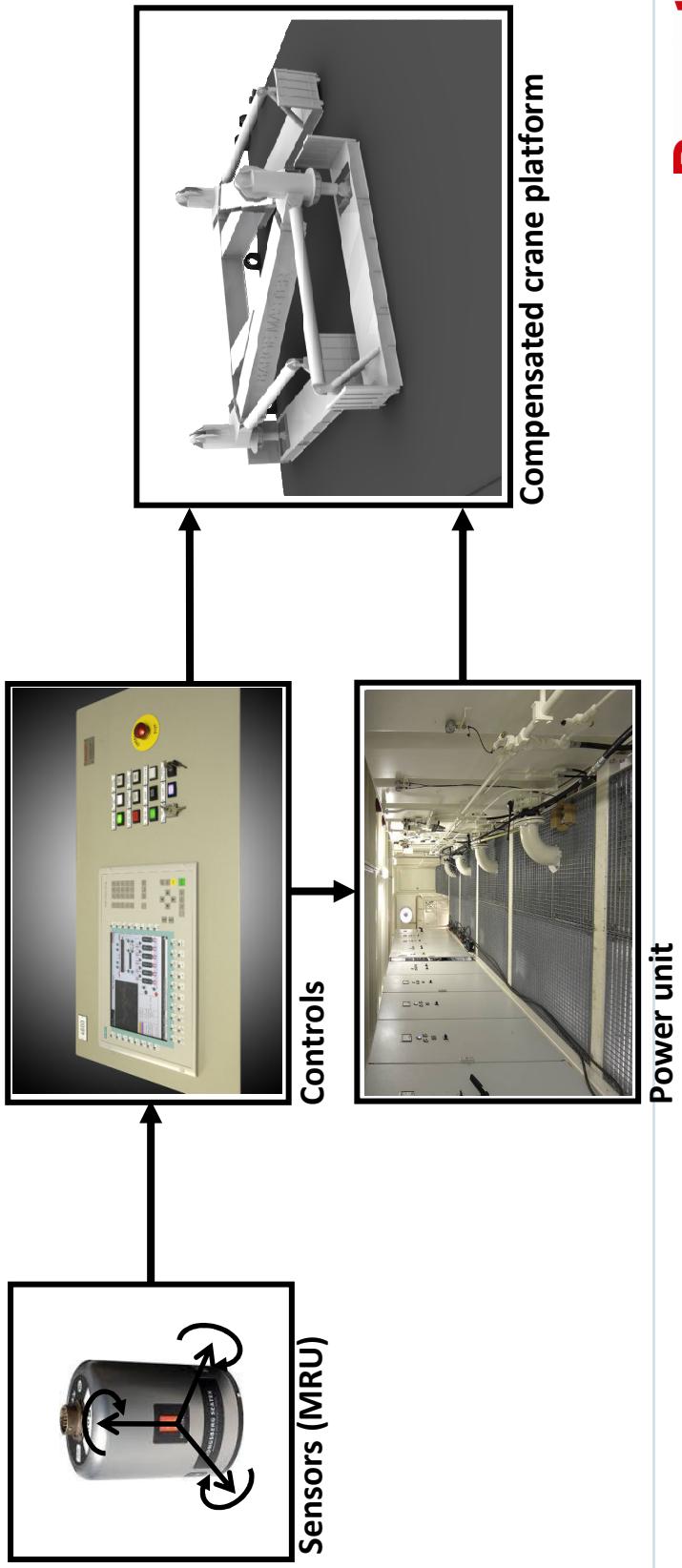
- 3 DOF compensation
- Heave, Roll and Pitch



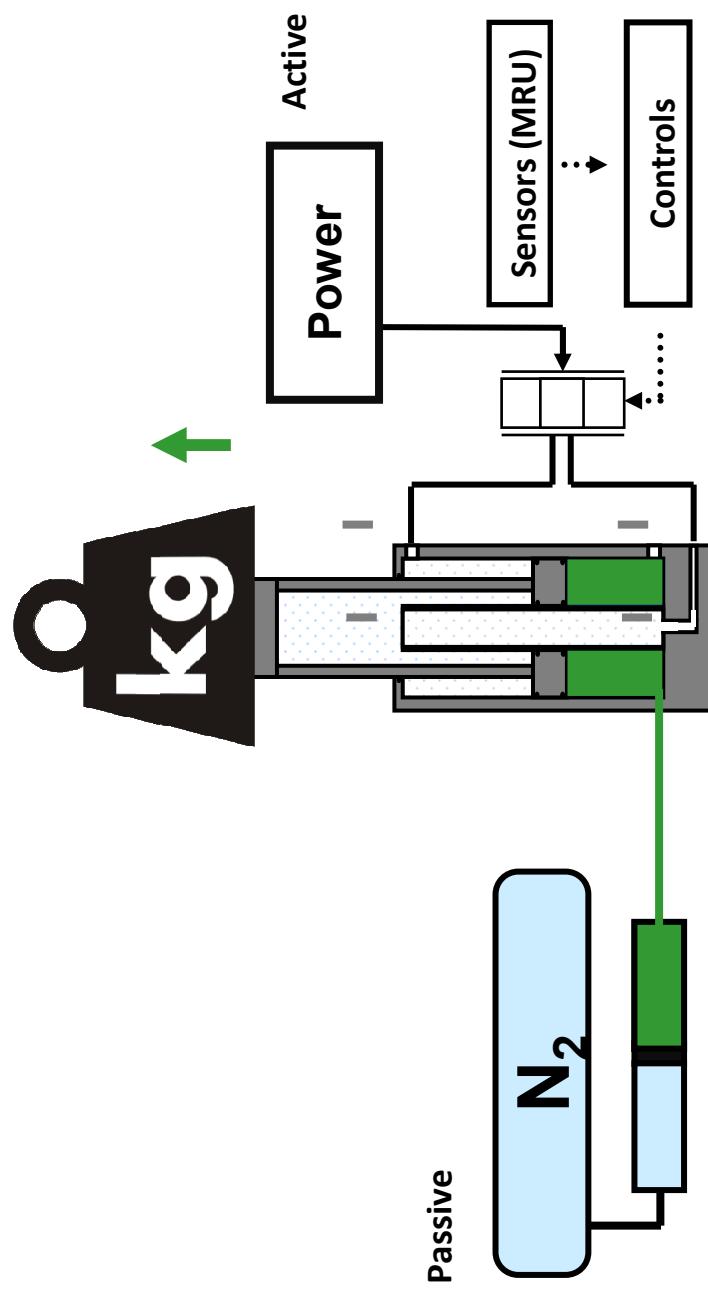
Barge Master System

Drive and Control by Bosch Rexroth

Rexroth
Bosch Group



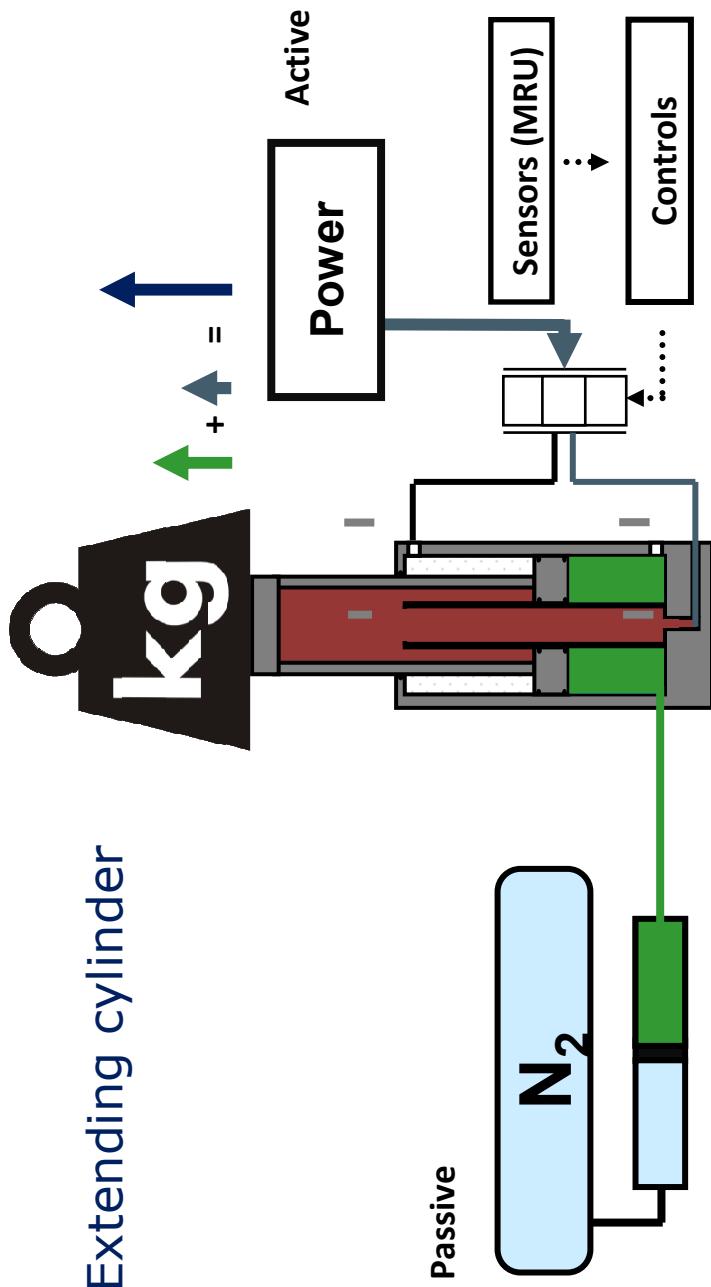
- Special type of cylinder
- Third chamber for passive compensation
- Passive compensation of static weight



- Passive compensation of static weight

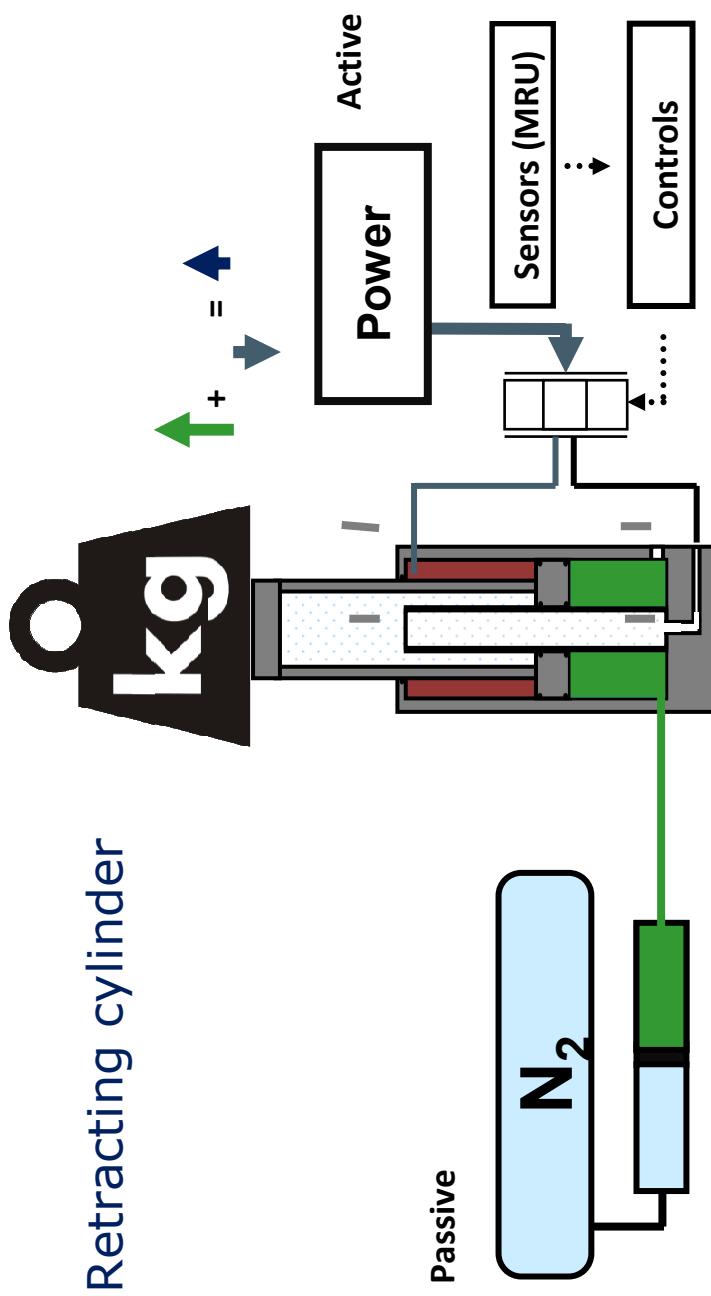
- Active compensation of dynamic forces

- Extending cylinder



Hydraulics

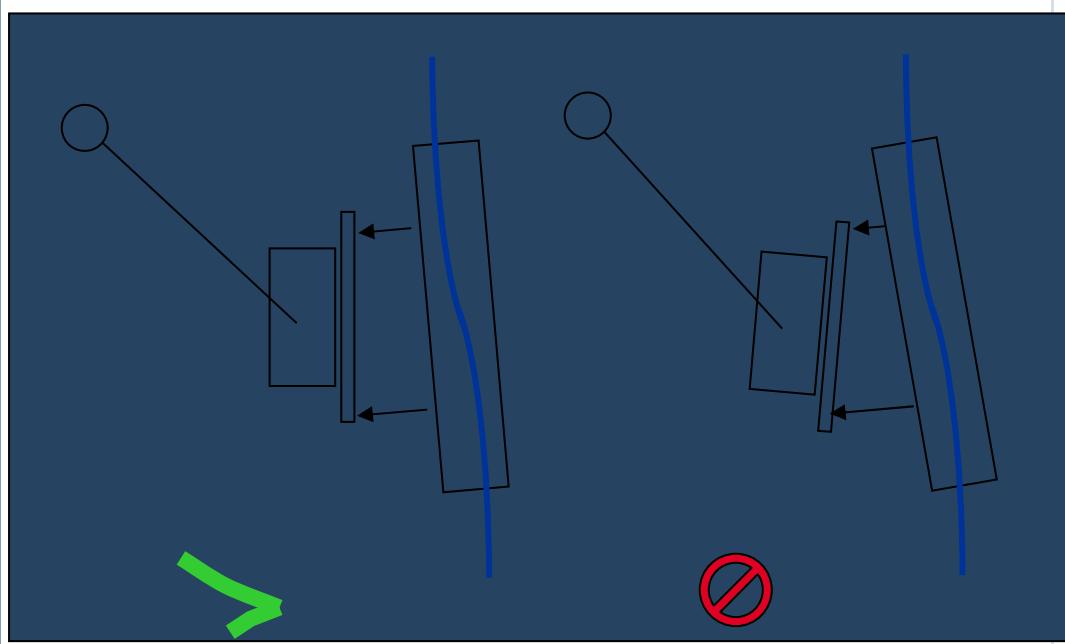
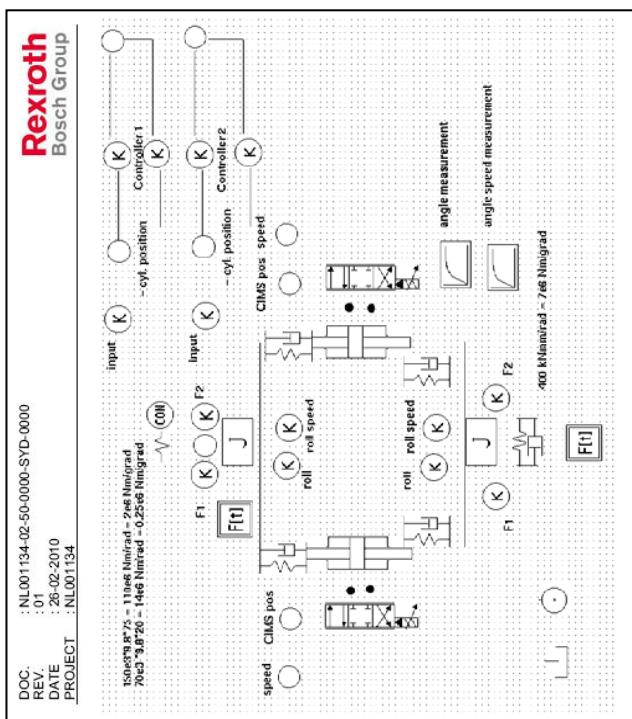
- Passive compensation of static weight
- Active compensation of dynamic forces
- Retracting cylinder



The Barge Master

Simulation

- Stability:
“for what load will the system be stable?”
- Controllability
- Performance



MARIN Scale model testing

MARIN



MARIN Scale model testing



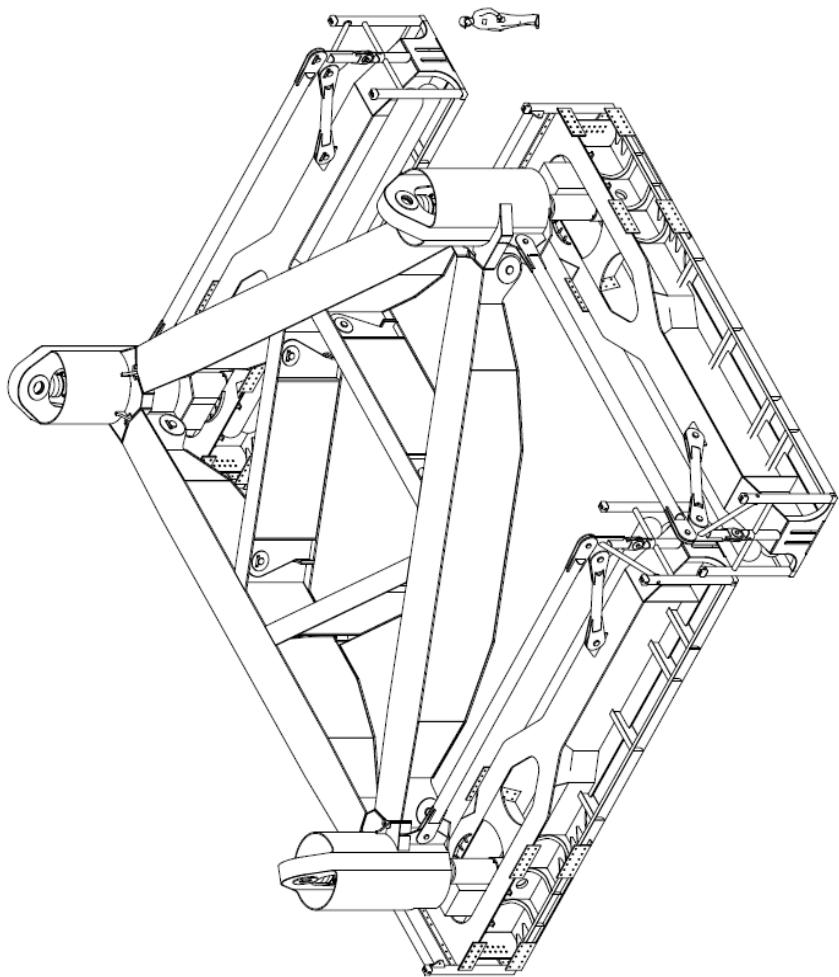
- Roll compensation > 95%
- Pitch compensation > 95%
- Heave compensation > 95%

Rexroth
Bosch Group

BARGE MASTER

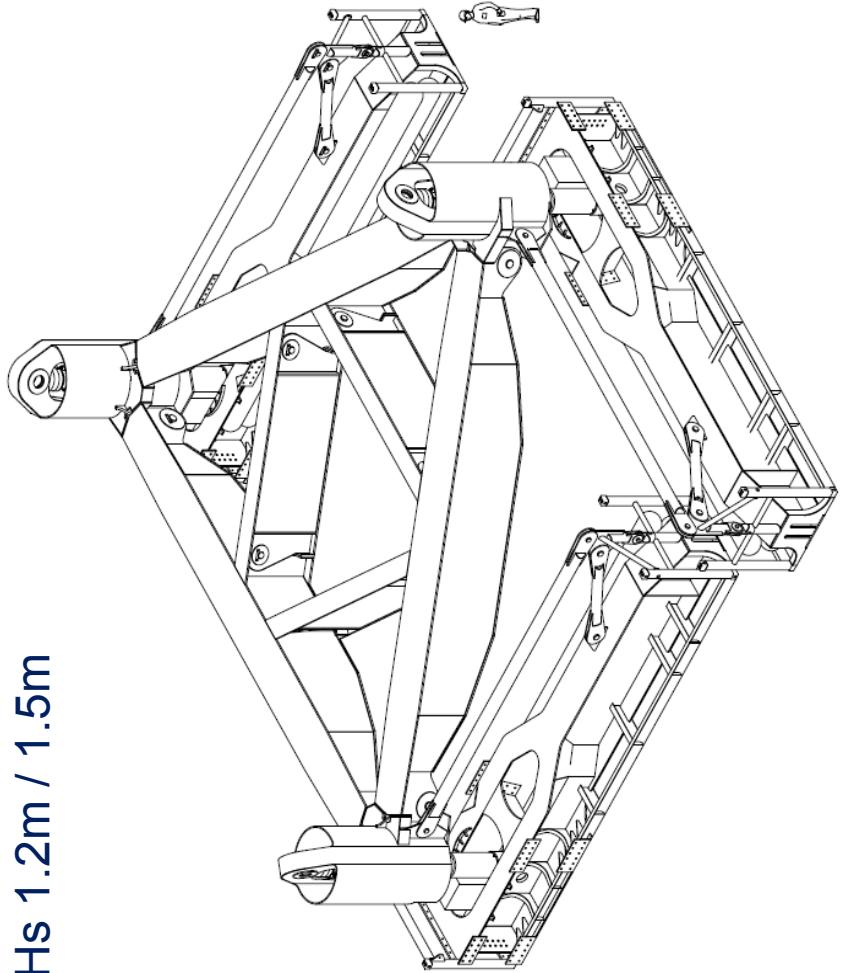


Questions?



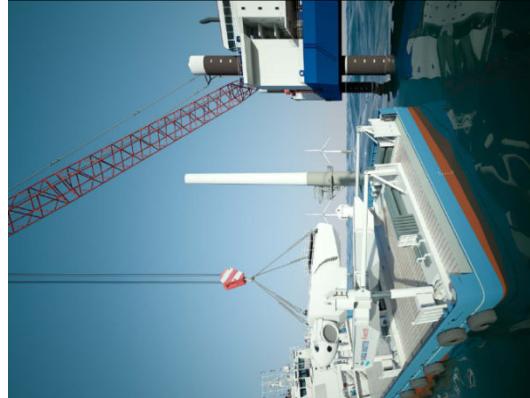
C400 / S700 Barge Master under construction

- For 400T crane
- Or 700T supply load
- Compensation up to Hs 1.2m / 1.5m
- Available July 2012
- 2 MW power pack



Barge Master features

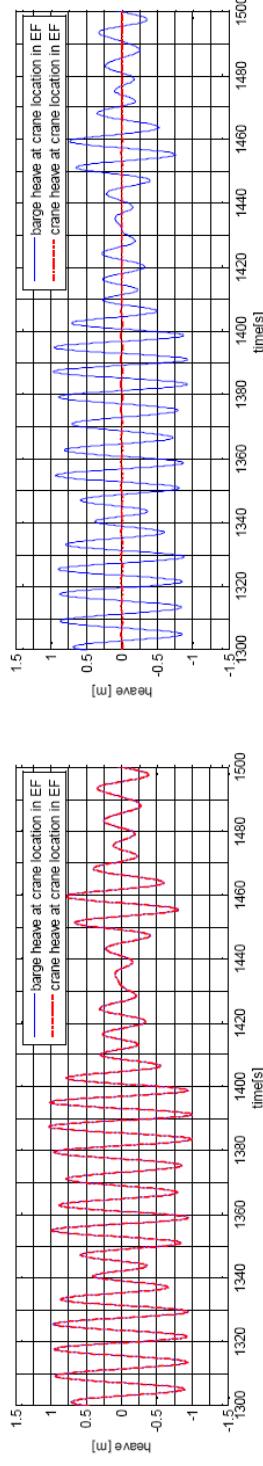
- Flexible in use
- Relatively low cost
- Containerized for transport
- Use standard crane and barge
- Modular design
- Customized for client / application
- 80T - 600T crane capacity
- 200T - 1000T supply capacity



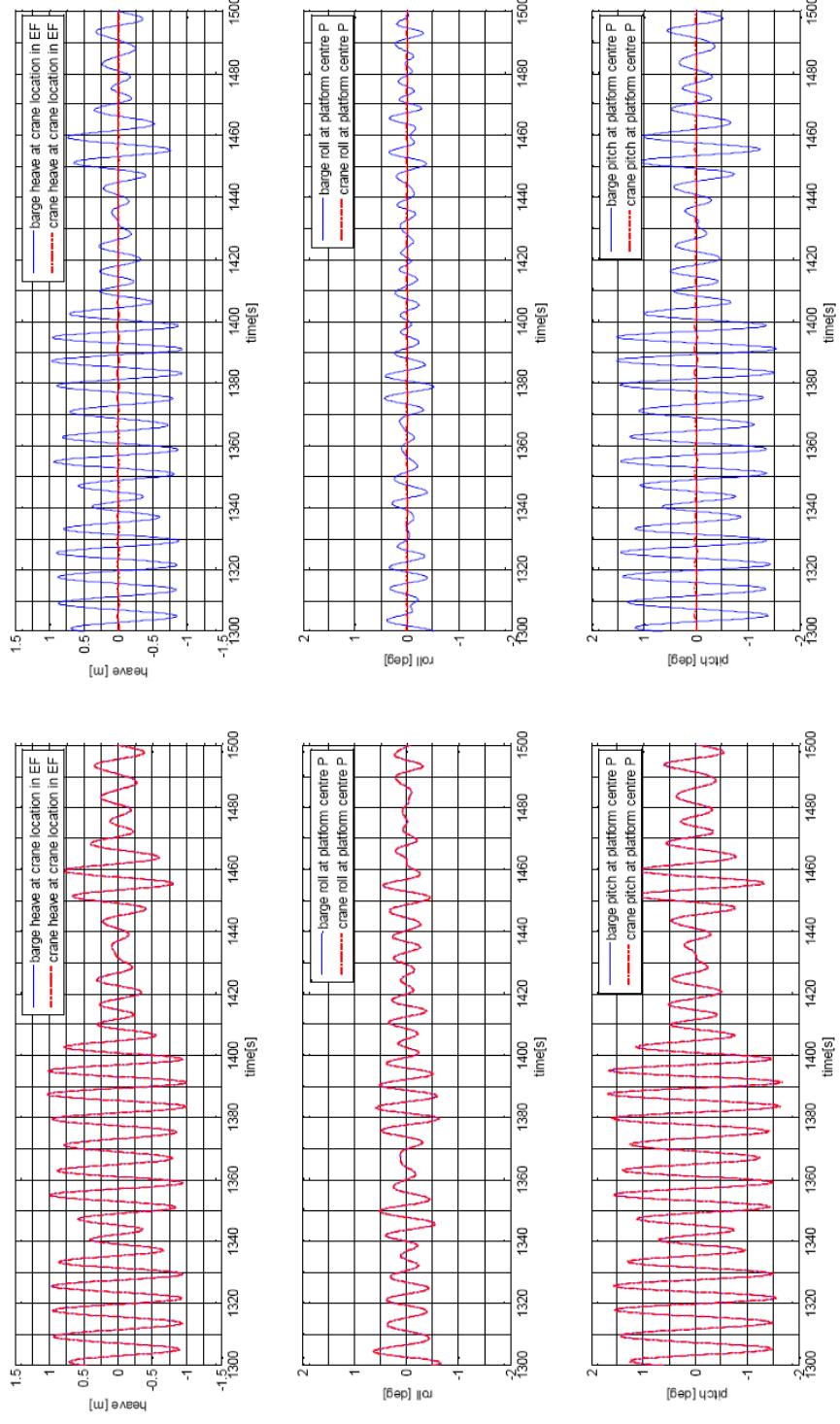
Kapiteltitel

MARIN results

CONTROLLER INACTIVE (Tp:8s, dir:210deg)



CONTROLLER ACTIVE (Tp:8s, dir:210deg)



Safety - Certification

Lloyd's Register certification

- Safety and Emergency Philosophy
- Platform and foundations
- Structural design
- Fabrication
- Drive and control
- Part level - FMEA
- System at FAT
- System at SAT



| Rexroth Bosch Group | |
|------------------------|--|
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Safety - Redundancy

- No single failure in the electronics may lead to a system stop
 - two motion reference units
 - three ClIMS sensors for cylinder position
 - two central processors
 - two HNC's per cylinder
 - UPS systems
 - Generators on busbar
- No single failure in the hydraulics may lead to an uncontrolled situation
 - three+ motor pump groups
 - two filter cooler circuits
 - safety valves





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