



# Medical device risk management of electromagnetic disturbances

**Marcel van Doorn**

Philips Innovation Services – EMC consultancy

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# Outline

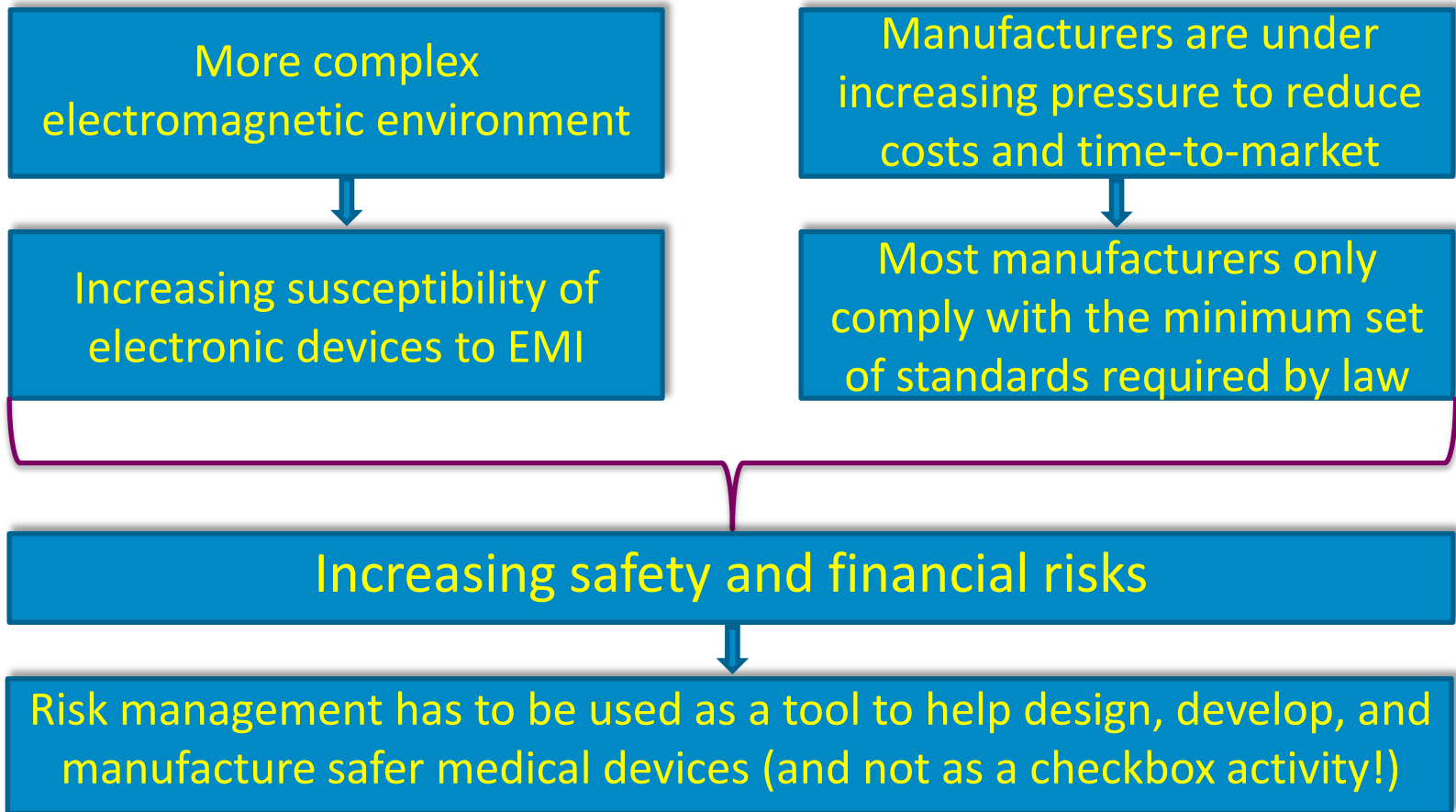
## *Risk management process for Electro-Magnetic (EM) disturbances*

1. Introduction
2. Essential performance
3. EM risk analysis
4. EM risk evaluation
5. EM risk control
6. EM risk acceptability
7. EM risk management report
8. Summary



# Introduction

## *Increasing risks due to Electro-Magnetic Interference*



# Introduction

*The safety standard for medical devices*

- **IEC 60601-1-2:2014** General requirements for basic safety and essential performance of medical electrical equipment – *requirements and tests for electromagnetic disturbances*



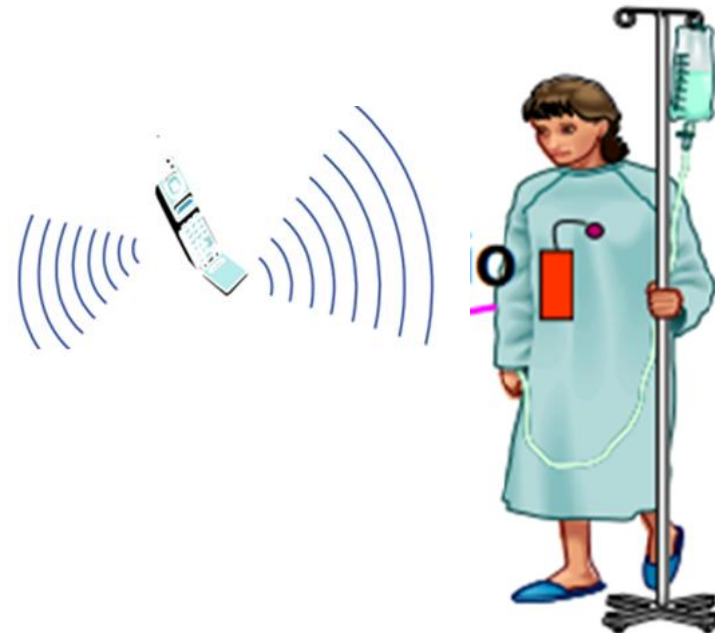
**Becomes mandatory in the US (FDA) and Europe 31 December 2018!**

- ***Compliance is checked by inspection of the test report and the risk management file.***

# Introduction

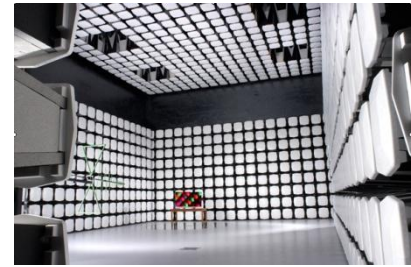
## *Application of risk management: ISO 14971:2007*

- **Risk management** is carried out to **identify** the hazards associated with medical devices, to **estimate** and **evaluate** the associated risks, to **control** these risks, and to **monitor** the effectiveness of controls throughout the **life-cycle** of a medical device.



# Introduction

## *EMC testing is insufficient*



1. Conventional testing uses too few angles of incidence, plus only horizontal and vertical antenna polarization.
2. EMC testing ignores ageing (e.g. corrosion).
3. EMC testing ignores assembly, maintenance and repair.
4. Simultaneous EM disturbances are not taken into account.
5. Future changes in EM environment are not taken into account: EMC standard lags 5 years behind.
6. In-band immunity testing of RF wireless devices is excluded.



***☞ Safety engineering methods are required for risk management of electromagnetic disturbances: immunity testing, EM design, verification and validation.***

# Essential performance

## Definition

- Performance of a clinical function, other than that related to basic safety where loss or degradation beyond the limits specified by the manufacturer results in an unacceptable risk.
  - A product may have no essential performance.
- ***Unacceptable risk occurs when a product's failure will cause harm to a patient, operator, or the environment.***



# Essential performance

## *Example (un)acceptable risk thermometer*

### **Acceptable risk:**

- Thermometer fails to display patient's temperature (no physical hurt).

### **Unacceptable risk:**

- Thermometer displays patient's temperature incorrectly (could cause harm to the patient, because doctor would not give proper treatment).

***Essential performance:***  
***display correct temperature***  
***Temperature accuracy:  $\pm 0.6^{\circ}\text{C}$***





# EM risk analysis (1)

*Intended-use environments medical equipment*



## Professional healthcare environment

Hospitals, clinics, ...



## Home healthcare environment

Homes, shops, restaurants, vehicles, hotels, ...



EM environments






## Special environment

Military areas, medical treatment areas with high power equipment, ...

# EM risk analysis (2)

## *Electromagnetic phenomena*

EM phenomenon	Consider in a risk analysis
<b>Conducted</b> 	<ul style="list-style-type: none"><li>• Harmonics, interharmonics, frequency variations</li><li>• AC/DC voltage fluctuations/dips/interruptions</li><li>• Directly coupled or induced voltages or currents</li><li>• Single or repetitive transients</li></ul>
<b>Radiated</b> 	<ul style="list-style-type: none"><li>• Electric fields</li><li>• Magnetic fields</li><li>• Electromagnetic fields: continuous waves, single/repetitive transients</li></ul>
<b>Electrostatic discharge (ESD)</b>	<ul style="list-style-type: none"><li>• Human</li><li>• Machine</li></ul> 
<b>Intentional EMI</b>	To be considered in case of special conditions

# EM risk analysis (3)

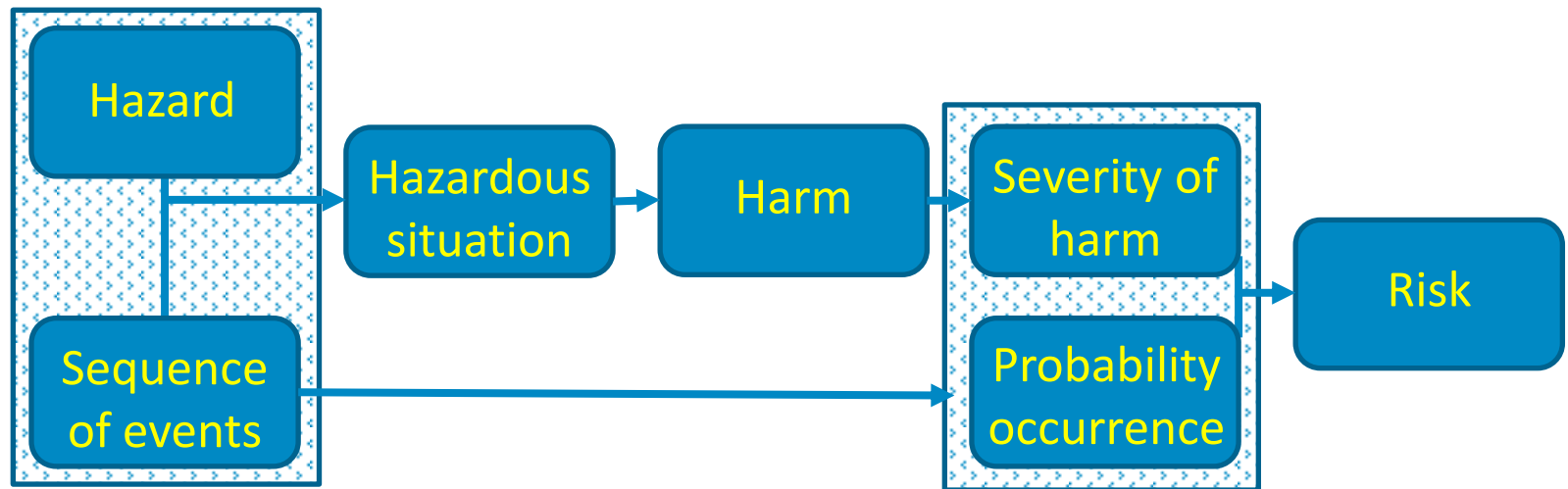
## *Immunity test levels Editions 3 and 4 compared*

<b>Immunity test</b>	<b>Edition 3 IEC 60601-1-2:2007</b>	<b>Edition 4 IEC 60601-1-2:2014</b>
<b>Electrostatic discharge</b>	6 kV contact 8 kV air	<b>8 kV contact 15 kV air</b>
<b>RF Radiated fields</b>	3 V/m, 10 V/m for life-support 80 – 2500 MHz	<b>10 V/m home healthcare 80 – 2700 MHz AM</b>
<b>RF Proximity fields (30 cm)</b>	-----	<b>28 V/m 385 – 5785 MHz PM</b>
<b>50 / 60 Hz magnetic fields</b>	3 A/m	<b>30 A/m</b>

# EM risk analysis (4)

## *Identification of hazards*

Hazards, set off by a sequence of events, create harm.  
Severity & probability combine to measure risk.



# EM risk analysis (5)

## *Estimation of risks*

Example:



Hazard	Chain of events	Hazardous situation	Potential harms	Severity	Probability
R1 ESD	1: charged patient touches infusion pump 2: pump fails 3: insulin not delivered to patient	Failure to deliver insulin to patient	Minor organ damage, decreased consciousness, coma, death	significant	medium
R2 H-field					
R3 Lightning					
R4 RF field					



# EM risk evaluation

## Qualitative severity levels

		Negligible	Moderate	Significant
Qualitative probability levels	High	R4		
	Medium	R3		R1
	Low		R2	

Unacceptable risk
Acceptable risk

R1 ... R4 = hazardous situations

**Severity levels:**  
 Negligible: temporary discomfort  
 Moderate: long term damage, burn  
 Significant: permanent damage, life-threatening

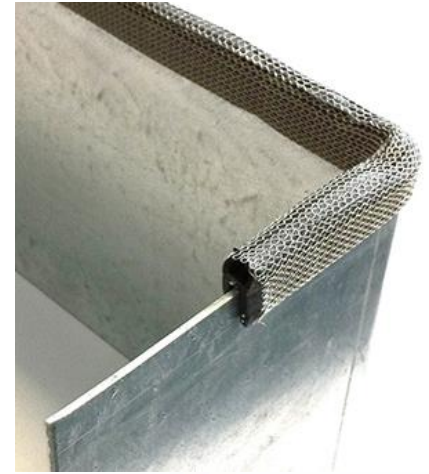
**Probability levels (frequency):**  
 Low: e.g. 1 in 300, yearly  
 Medium: e.g. 1 in 30, monthly  
 High: e.g. 1 in 1, daily

For the hazardous situations that cause an unacceptable risk appropriate risk control measures have to be implemented.

# EM risk control (1)

## *Measures*

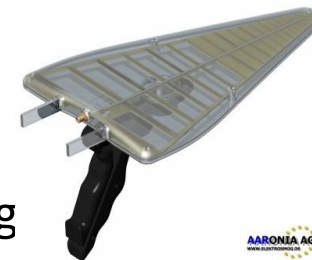
- EMI mitigation design techniques
  - Shielding (screening)
  - filtering
  - grounding (RF reference)
  - galvanic isolation
  - transient suppression (ESD, EFT, surge)
- Software: error detection & correction
- 3D EM simulations
- Physical mitigation techniques
  - Conductive paint, cable ties, minimum humidity
- Highly accelerated life testing (HALT)
- Installation measures and techniques
- Operation, maintenance, repair instructions
- Control of suppliers



# EM risk control (2)

## *Verification and validation*

- Design checklists/reviews
- Audits & inspections
  - EM specification, design, assembly, installation
- Non-standardized checks/tests
  - Relative EM tests with close field probes, current probes, noise generators (filter/shield performance)
- EMC testing
  - Extend standard EMC testing
  - Real-life EM environments (reverberation chamber, all angles and polarizations)
  - Use two (or more) simultaneous frequencies
  - Repeat EMC tests after accelerating ageing
  - In-band immunity and wireless coexistence testing



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# EM risk acceptability



The risks from all identified hazards (R1 ... R4) have been evaluated and decided to be acceptable.

Hazards	Number of risk control measures	Evaluation	
		Acceptable	Unacceptable
R1: ESD	6	👍 ←	
R2: Magn. field	-	👍	
R3: Lightning	-	👍	
R4: RF field	3	👍 ←	

# EM risk management report



The risk management report ensures that:

- The risk management plan has been appropriately implemented;
- The overall residual risk is acceptable (summary of results);
- Appropriate methods are in place to obtain relevant production and post-production information;
- The ongoing safety and performance of the device is acceptable.

***The risk management report should be available before a medical device is released for commercial distribution.***

# Summary



The standard method for **medical device risk management** is **ISO 14971**.

It starts with a risk management plan.

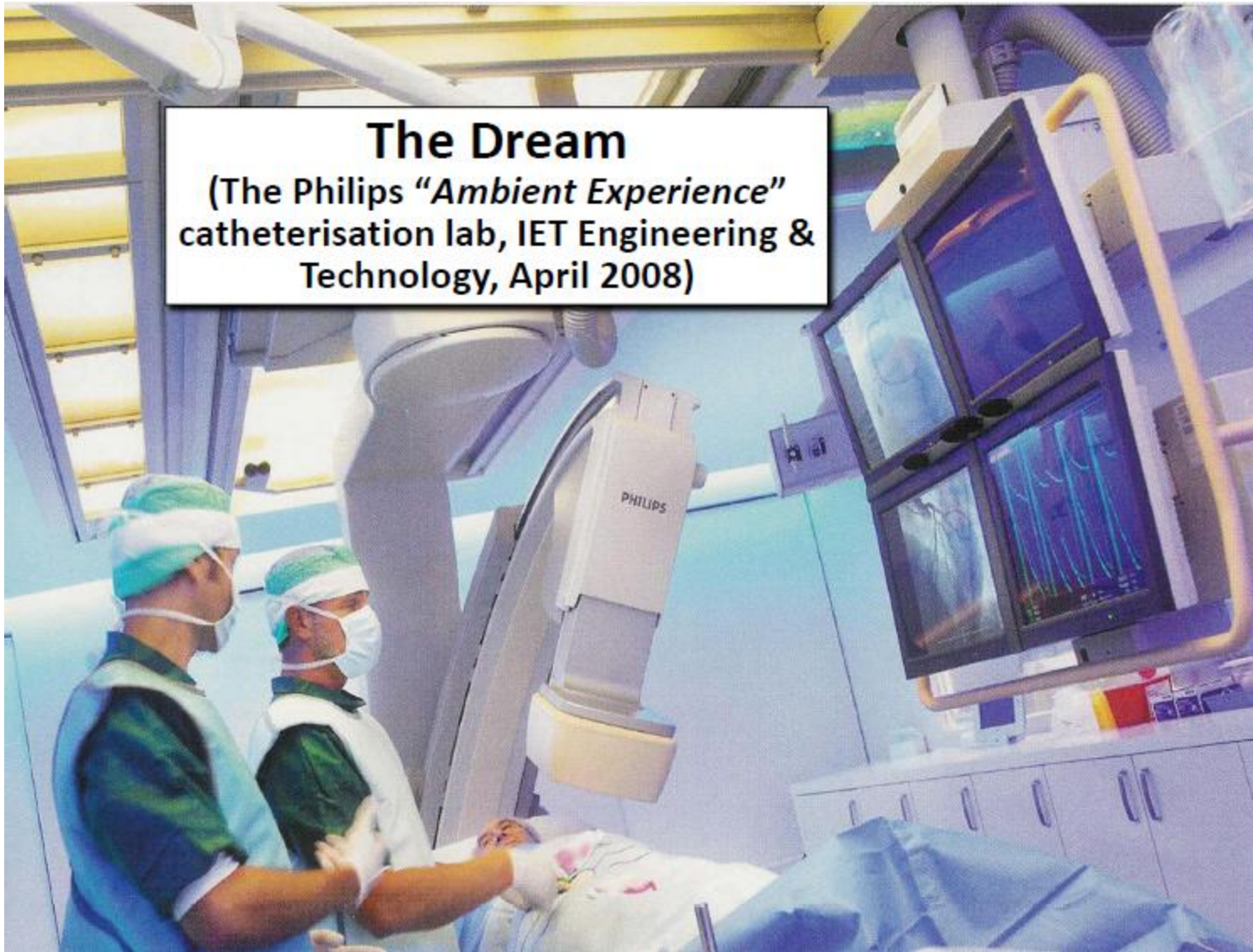
The implementation flows through a series of steps:

1. Risk analysis
2. Risk evaluation
3. Risk control
4. Residual risk evaluation
5. Risk management report
6. Production & post-production information



The information is maintained in the risk management file. That's a living document over the operational lifetime of the medical device.

Risk management of **electromagnetic disturbances** is required by the safety standard for medical electrical equipment **IEC 60601-1-2:2014**.



**The Dream**  
(The Philips *"Ambient Experience"*  
catheterisation lab, IET Engineering &  
Technology, April 2008)

