

**Brightlands
Materials Center**

Bezoek KIVI

Koen Janssen, Marieke Havermans, Richard Janssen,
Eugène Veerkamp

6.2.2023



Programma

- 13:00h - 13:30h Aankomst Chemelot Campus
- 13:30h - 14:00h Ontvangst met koffie en vlaai in het Center Court, Pellinore
- 14.00h - 14:40h Inleiding BMC door Koen Janssen : Directeur BMC
 Eugène Veerkamp : Sustainable Buildings
 Marieke Havermans : Circular Packaging
 Richard Janssen : Sustainable Mobility
- 14:40h - 16:00h Bezoek aan de onderzoek laboratoria, gebouwen 24 en 220
 Groep 1 : eerst naar gebouw 24 (Marieke Havermans)
 Groep 2 : eerst naar gebouw 220 (Richard Janssen en Eugène Veerkamp)
- 16:00h - 16:30h Vragen, napraten en afsluiting

Brightlands Chemelot Campus (2012-2021)

TNO innovation
for life

10 years of pioneering in developing an attractive innovation ecosystem



Triple Helix:

Province of Limburg – Maastricht University – DSM

Results of 10 years development:

- 110+ organisations
- 3.000 jobs
- 1.250 students

Well developed chemistry, materials and biomedical ecosystems

Proud Member of:

Brightlands

C·CH Chemelot
Circular Hub

chemelot
for today's future

TNO innovation
for life

provincie limburg

Brightlands
Sauerhagen

Three attractive and highly connected innovation ecosystems



Ecosystem

- R&D organisations
- Joint Development Programs (PPP)
- Infrastructure
- Entrepreneurship (startups)
- Human Capital
- Community Building
- Events

Value Proposition

Accelerating Innovation

A wealth of different tenants in the same area

Corporates										
Startups										
MKB/Scaleup										
Research & Services										
Education										

Brightlands Materials Center

TNO innovation for life provincie limburg

Brightlands Circular Space

*BCC's
Center of Excellence Circularity
Ecosystem Development*



*Chemelot Circular Hub &
Circular Economy Action Plan*

**Leading
Circularity**

C·CH

Investment Ager
2020 - 2030

**Circulaire
Economie
Actie
Plan**

Transitie agenda
Chemelot Circular Hub

C·CH Chemelot
Circular Hub
Leading Circularity



Brightlands Circular Space

سابک
sabik

TNO



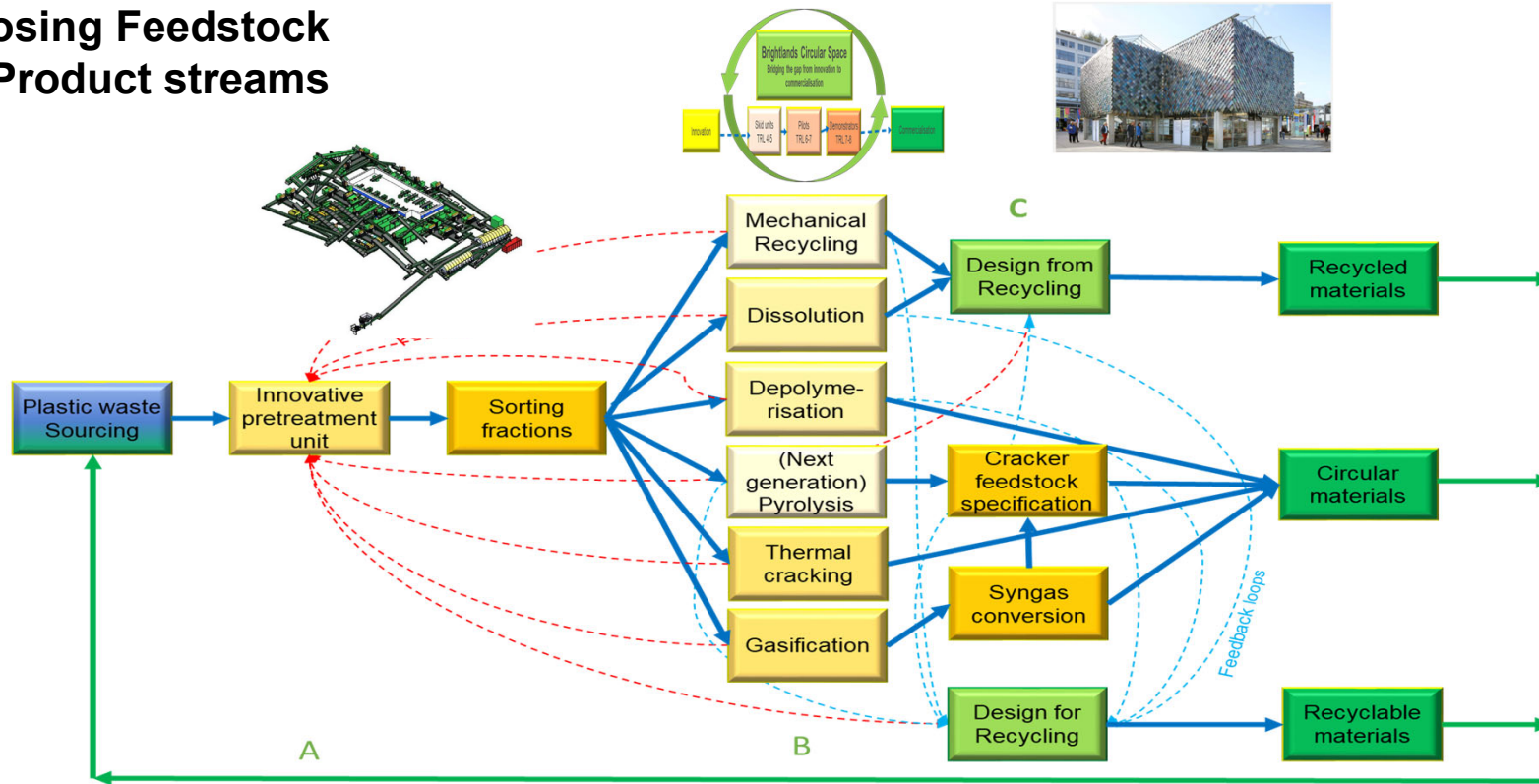
Maastricht University

Brightlands



Brightlands Circular Space: closing the cycle

Closing Feedstock & Product streams



Skid/pilots/demo's

Waste Processing

Polymer Processing



Brightlands Materials Center

- Independent R&D Center in the field of polymeric materials
- Established in March 2015 by TNO and the Province of Limburg
- One of TNO's "Joint Innovation Centers"
- Located at the Brightlands Chemelot Campus in the south of the Netherlands



Main lines of thinking

Sustainability



Design from recycle



Design to recycle



Material efficiency



Energy efficiency

Circularity

SUSTAINABLE BUILDINGS at BRIGHTLANDS MATERIALS CENTER

Our Vision and R&D Objectives

“Developing innovative optical materials for building skins will decrease the energy consumption of buildings”

Innovative materials play a key role in determining the level of comfort, natural lighting, ventilation, energy consumption for heating & cooling and CO₂ reduction

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Scope of Sustainable Buildings

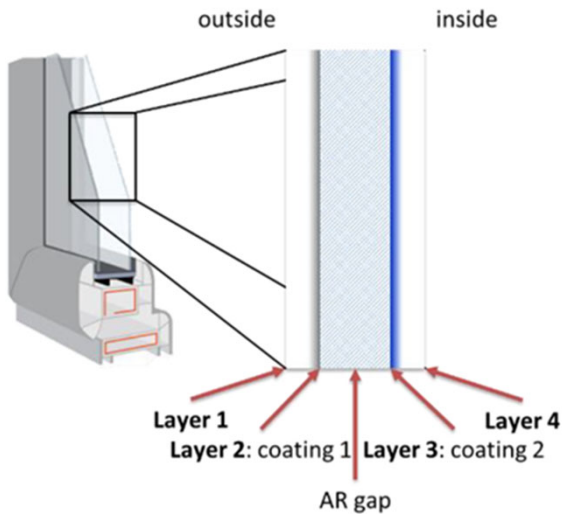
Expertise and applications

<p>expertise</p> <p>applications</p>	<p>solution processed optical coatings</p> 	<p>Nanocomposite optical polymer films</p> 
<p>energy efficient windows</p> 	<p>SunSmart</p> 	<p>Retro Fit</p> <p>Laminated</p>  
<p>BIPV</p> 	 <p>SunPrism</p> 	<p>HEAT BLOCKING ENCAPSULANT</p> <p>Enhancing PV Lifetime and Power Output</p> 

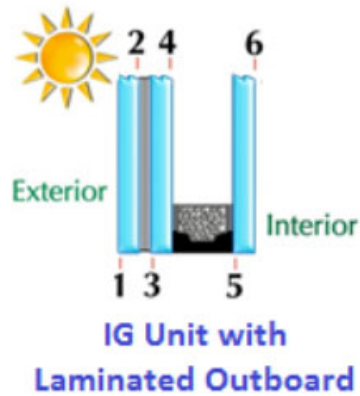
Scope of Sustainable Buildings

Working method of SunSmart

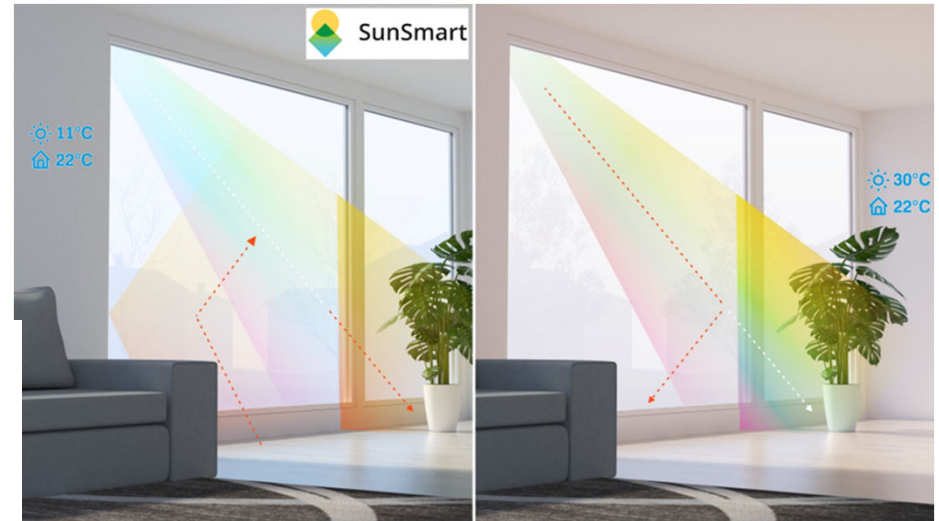
SunSmart setup



Coating 1 = Thermochromic coating
Coating 2 = Low-E coating

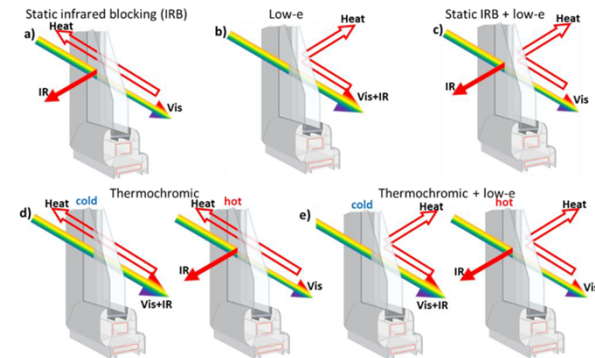


Thermochromic pigment
in laminated PVB interlayer



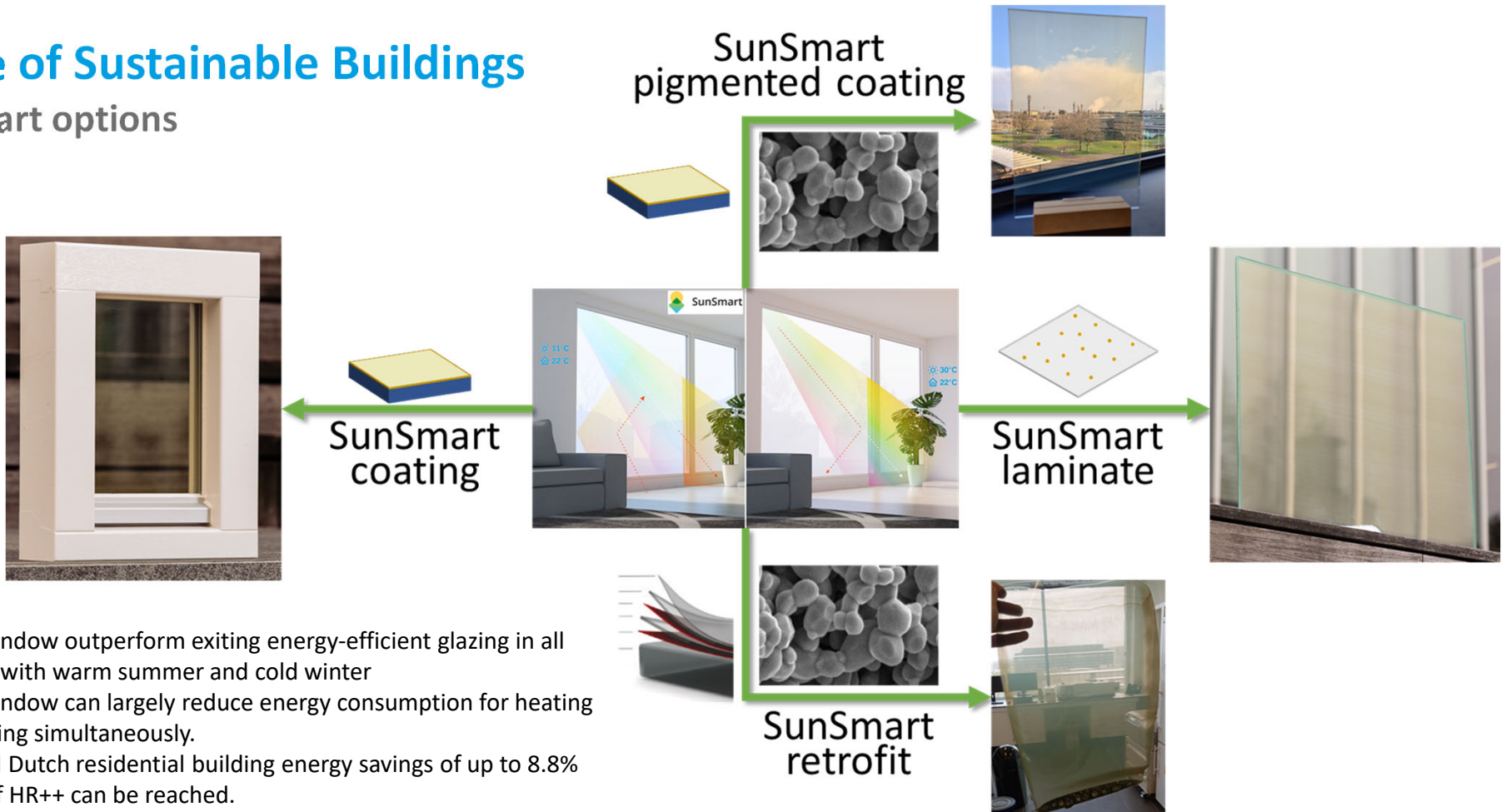
Cold T : Transparent for visible light and heat radiation
Low-E coatings reflects radiator heat

HOT T : Transparent for visible light but blocking heat radiation



Scope of Sustainable Buildings

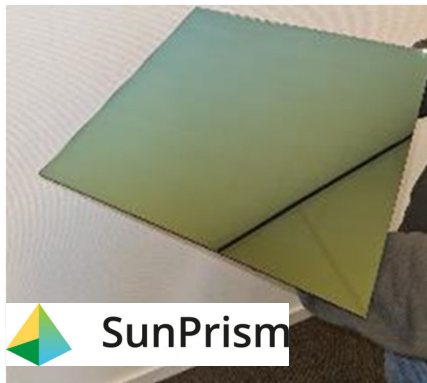
SunSmart options



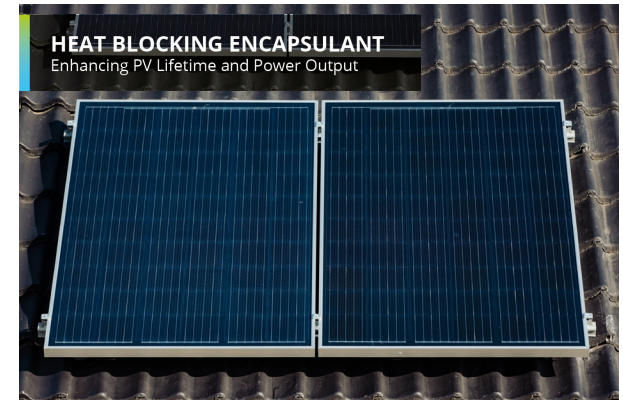
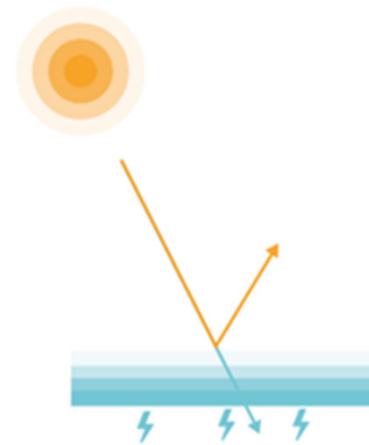
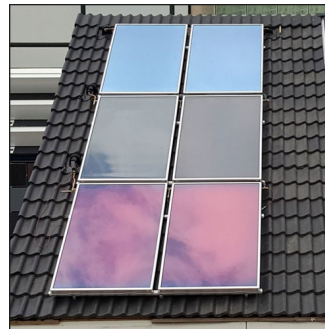
- Smart window outperform existing energy-efficient glazing in all climates with warm summer and cold winter
- Smart window can largely reduce energy consumption for heating and cooling simultaneously.
- In typical Dutch residential building energy savings of up to 8.8% on top of HR++ can be reached.
- Individual households can save ±25 €/a per m² glass on top of savings of current HR++ glazing.

Scope of Sustainable Buildings

Other development topics



- Colored coating for (BI)PV products.
- Combining bright colors with high cell efficiency.
- Color can be adjusted in a wide range and tailored to desired hue.
- By covering buzz bars with black paint, the solar panel can be made invisible.
- Pilot testing completed.
- 300 m² demo in preparation.



- Functional encapsulant for reduced operating temperature in (BI)PV.
- Encapsulant blocks sub-bandgap (> 1100 nm) radiation from entering solar panel.
- Reducing operating temperature can increase power output (0.45% per °C).
- Module damage due to extremely high temperature (> 80°C) can be prevented.
- Pilot testing finished → data analysing.
- Demonstrated on full sized standard panels, BIPV façade elements and PV windows.

Circular Packaging program

Circular Packaging:
Design for recycling,
Design from recycling

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Need for change

Some figures for Europe

- 60 MTons of plastic production
 - 26 MTons used for packaging
 - 16 MTons of plastic packaging waste
 - 40% collected and sorted



WHY BMC-CP



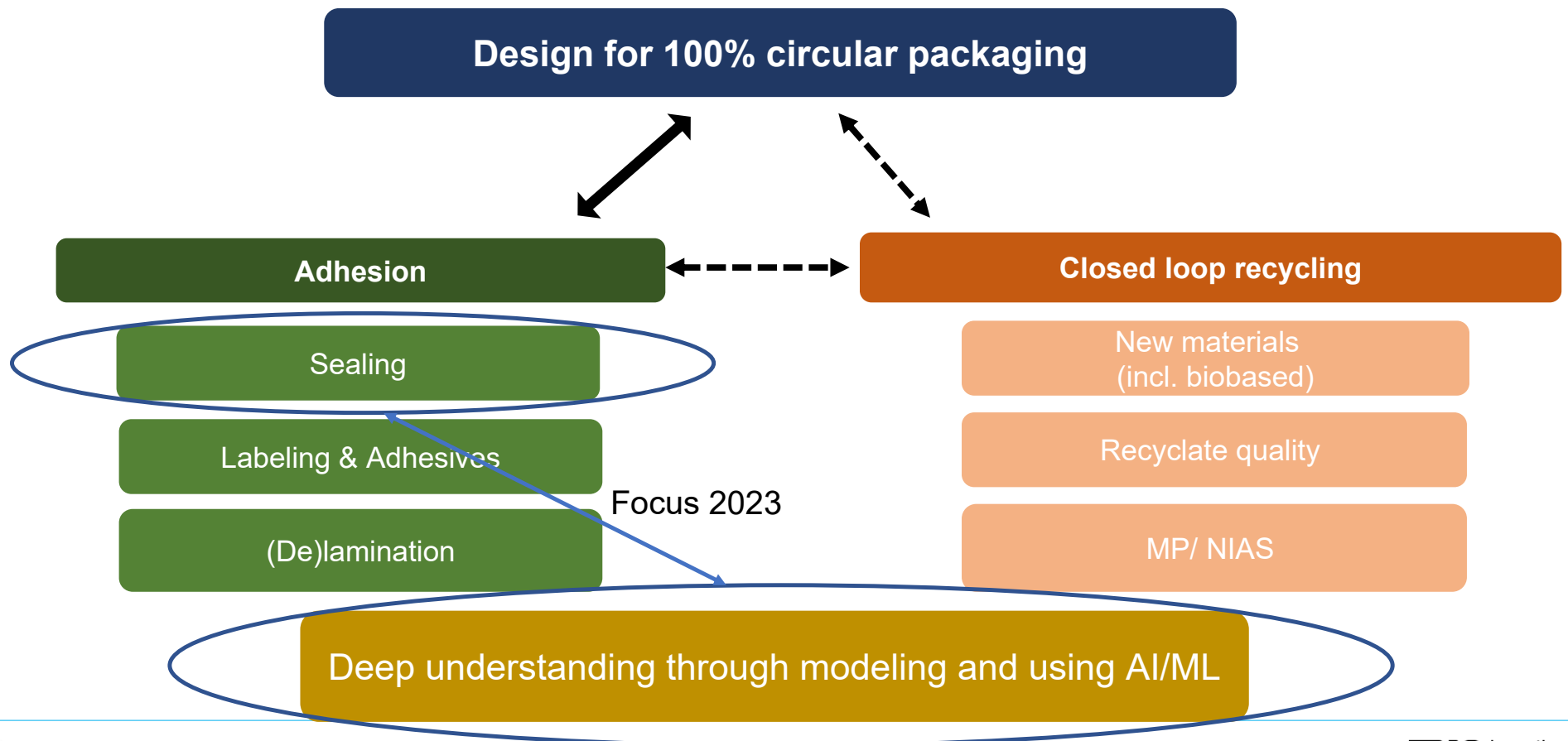
European regulations set an **URGENT NEED** to make plastic packaging circular:

- Packaging must be 100% recyclable by **2025** (where possible and stated)
 - → By using monomaterial packaging, sealing window will be reduced and optimised and/or new sealing processes will be required.
- Recycling at scale for food packaging must be demonstrated by **2035**: collected, sorted, and recycled covering at least 75% of EU population including for exported waste.
 - → Switch to circular/recyclable monomaterial packaging designs and new sealing materials and processes will be required
- Packaging must be 100% circular by **2050**
 - → Recyclate use in packaging (>50% by **2040**), causes sealing issues and variations to the sealing process due to quality fluctuations and also influences the formation of microplastics



TNK

BMC-CP STRATEGY / FOCUS 2023 - 2030



Single use packaging

	RIGID	FLEXIBLE
FOOD	<p>Containers (trays, cups, pots,...)</p>  <p>3MTon/yr</p>	<p>Multimaterial laminates</p>  <p>2MTon/yr</p>
NON-FOOD	<p>Blown moulded packagings</p>  <p>1MTon/yr</p>	<p>Consumer packaging</p>  <p>1.5Mton/yr</p>

Brightlands Materials Center
Sustainable Mobility Program

2023



TNO innovation



supporting industrial innovation by applied research

Collaborations in (Funded*¹) Consortia



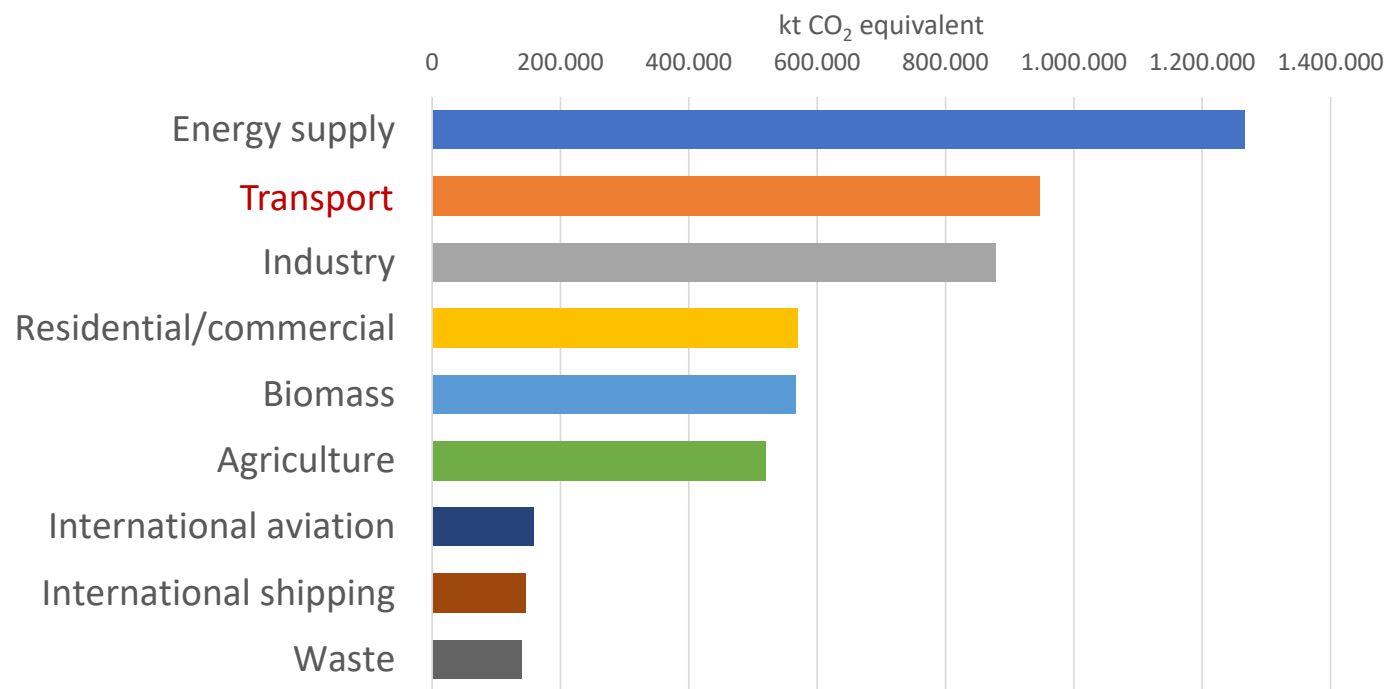
Bilateral Contract Research



Next Generation of Talent



Transport of people and goods is the 2nd largest contributor to CO₂ emissions in Europe

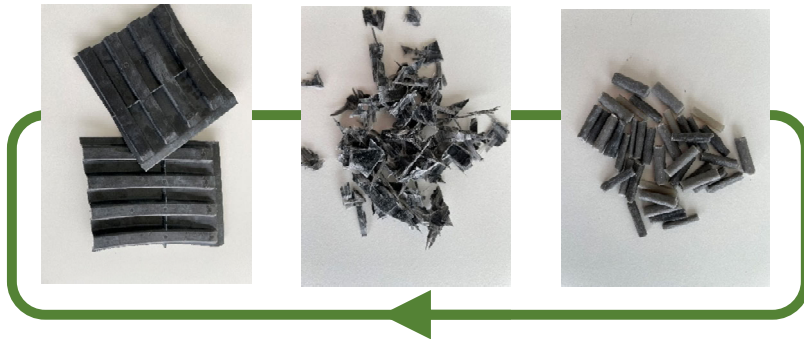
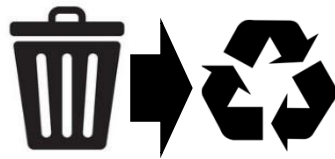


Source: European Environment Agency (EEA)

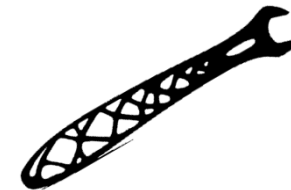
Development of thermoplastic composites technology for the mobility sector

Accelerating the Material and Energy Transition

Recycling of Thermoplastic Composites



Lightweighting of Structural Components



Weight reduction by (1) metal replacement by composites and by (2) shape optimization

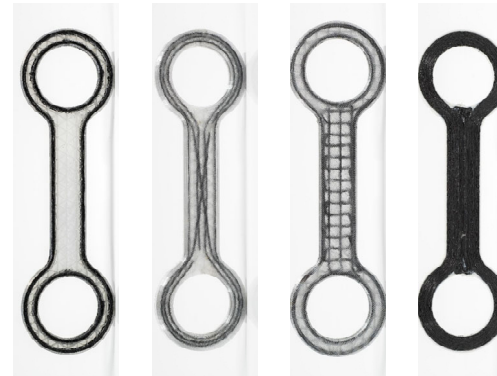
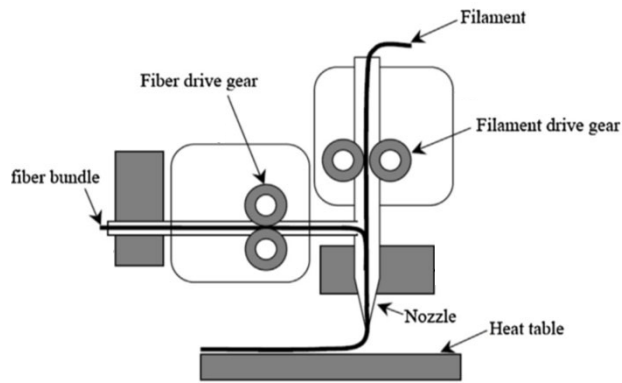
recycling of thermoplastic composites

Focus on Retention of Fiber Length

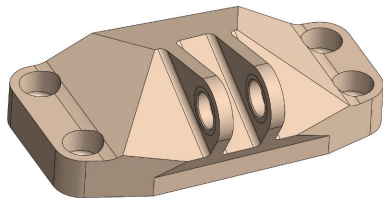


structural, lightweight and freeform components

Continuous Fiber Additive Manufacturing

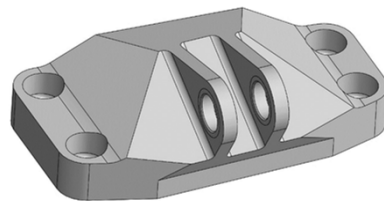


Traditional metal bracket



Relative weight 100%
Strength/weight 100%

Composite bracket



Relative weight ~40-50%
Strength/weight 200-250%

Topology optimization



Relative weight ~35-40%
Strength/weight 250-300%

Composite lightweight design



Relative weight ~20-30%
Strength/weight 350-500%



examples of our projects



**100%
Limburg
Bike**

100% Limburg Bike
Composite bike frame lugs for
lightweight sports bikes



Support Dutch Defense
Spare parts and tools
manufacturing on location

Bright Smart Scoliosis Brace
Comfortable customer
specific biomedical brace by
composite additive
manufacturing



FITED
You are the design.



**Fieldlab Thermoplastic Composites
Recycling**
Recycling of automotive splash shields
into recycled thermoplastic composites



**Recycled Thermoplastic
Composites**
Product and application
development



Wind turbine blade recycling
Development of thermoplastic
composite material from recovered
wind turbine glass fibers



our current focus: grow number of use cases with partners



Further develop unique lightweighting technologies and next level (more complex) demonstrators in close collaboration with the mobility industry



Set up mobility business chain collaborations to further develop our recycling technology and demonstrate feasibility of re-LFT product in use-cases

Technology propositions

Sustainable and Circular Solutions with Thermoplastic Composites

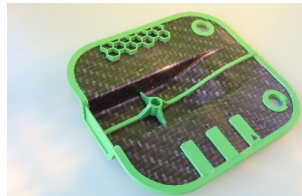
- Recycling technology for thermoplastic composites



- Recycled Long Fiber Thermoplastic (re-LFT) product development for injection molding applications



- Innovative hybrid composites



- Lightweight structural components with Continuous Fiber Additive Manufacturing



- Material development for Continuous Fiber Additive Manufacturing

