



Internationaal Spoorwegonderhoud en de rol van data

Koninklijk Instituut Van Ingenieurs Rail en AMM



The importance of Railway Infra Digitisation and
Data Collection for Predictive Maintenance

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Reasons to acquire, analyse and action data in infra (but also valid for Rolling Stock)

Reasons:

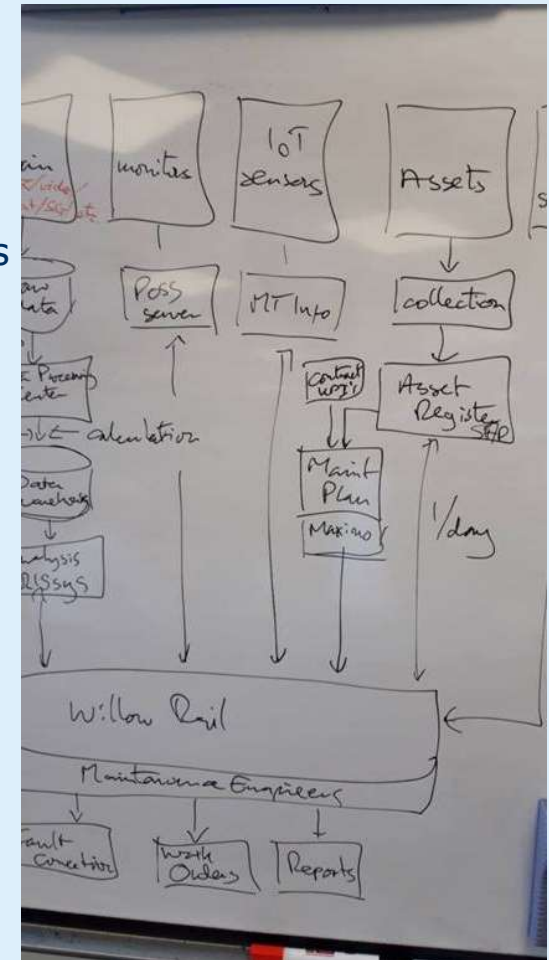
- Pressure on budgets and performance **-20%**
- Agreed levels of RAMS and KPI's in contracts
- Minimal (safety) risks
- Technical opportunities, including new infra in Digital Twins

Strategies:

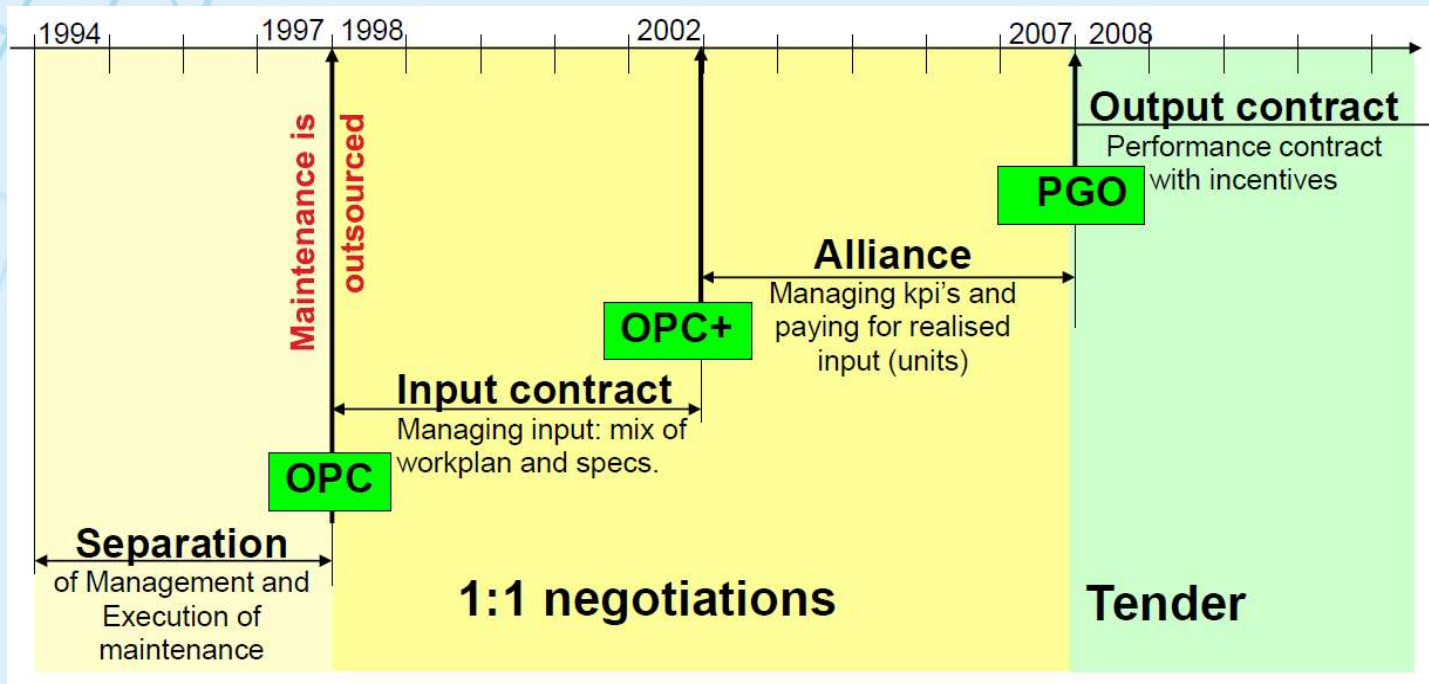
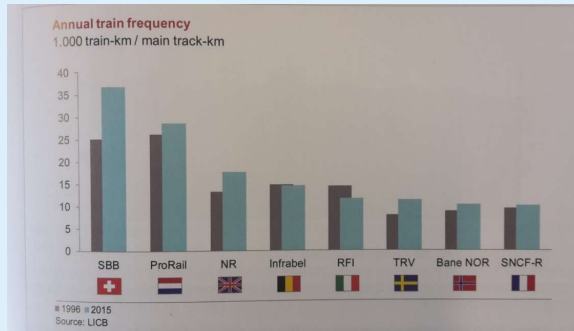
- Passive, regular use by infra managers
- Active, frequent use by maintainers
- So, different types & frequency of data

Also:

- To feed and update the assets in the Asset Register
- To activate use of the Faults Database
- To optimise the FMECA's of the Assets
- To spot anomalies and spark research



KPI-drivers of performance based maintenance



- Maintenance costs
- Safety issues
- % Technical Availability
- Mean Time to Restore Service
- One-off reduction of “train affecting disturbances”,
- One-off reduction of “infrastructure failures”
- EU comparison

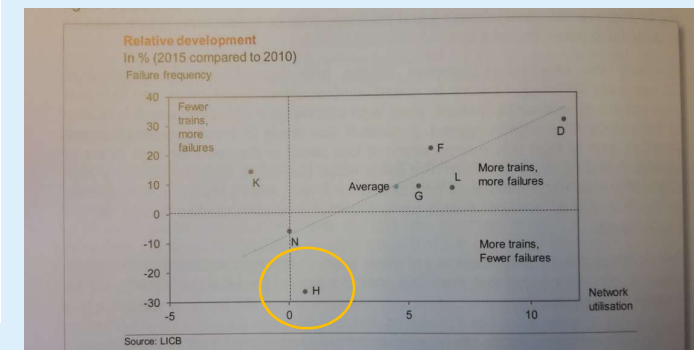
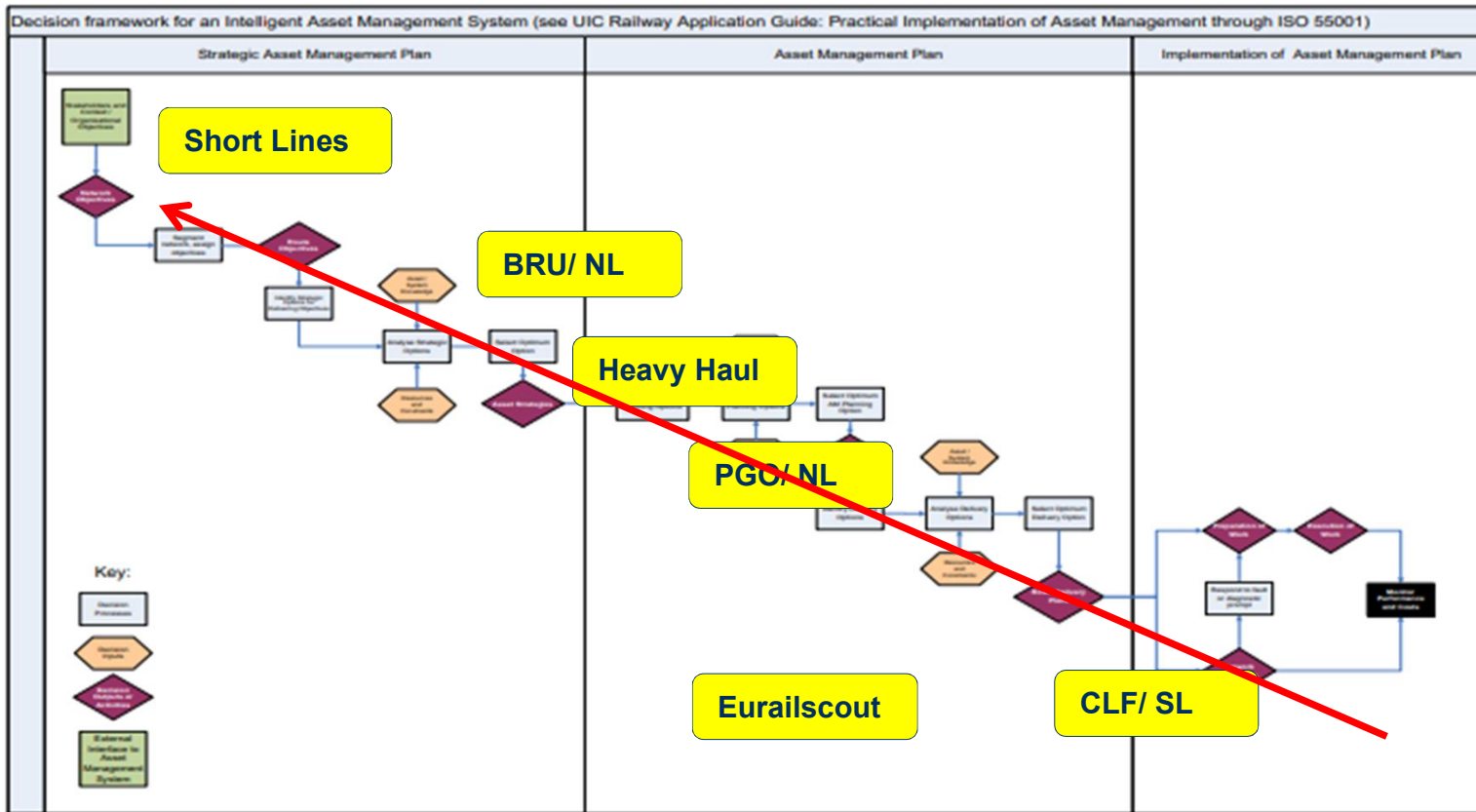


Figure 13: Relative development of network utilisation and failure frequencies

Model developed with RIB/ProRail (in 2002)



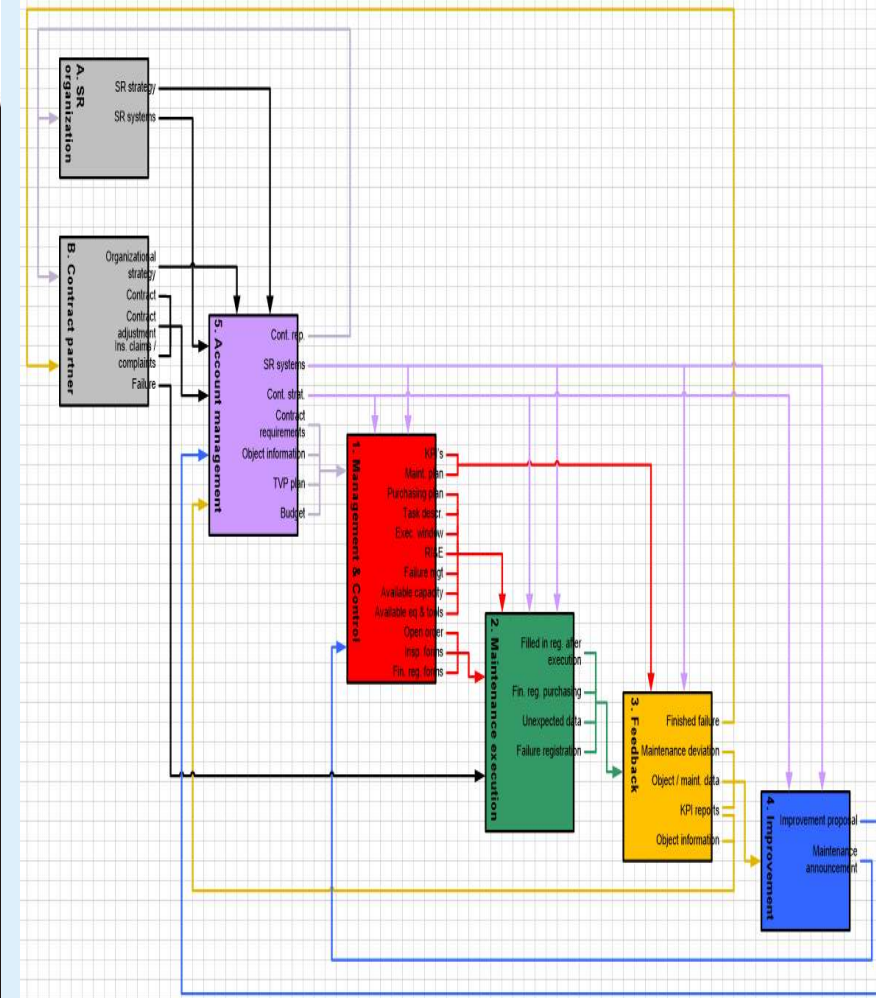
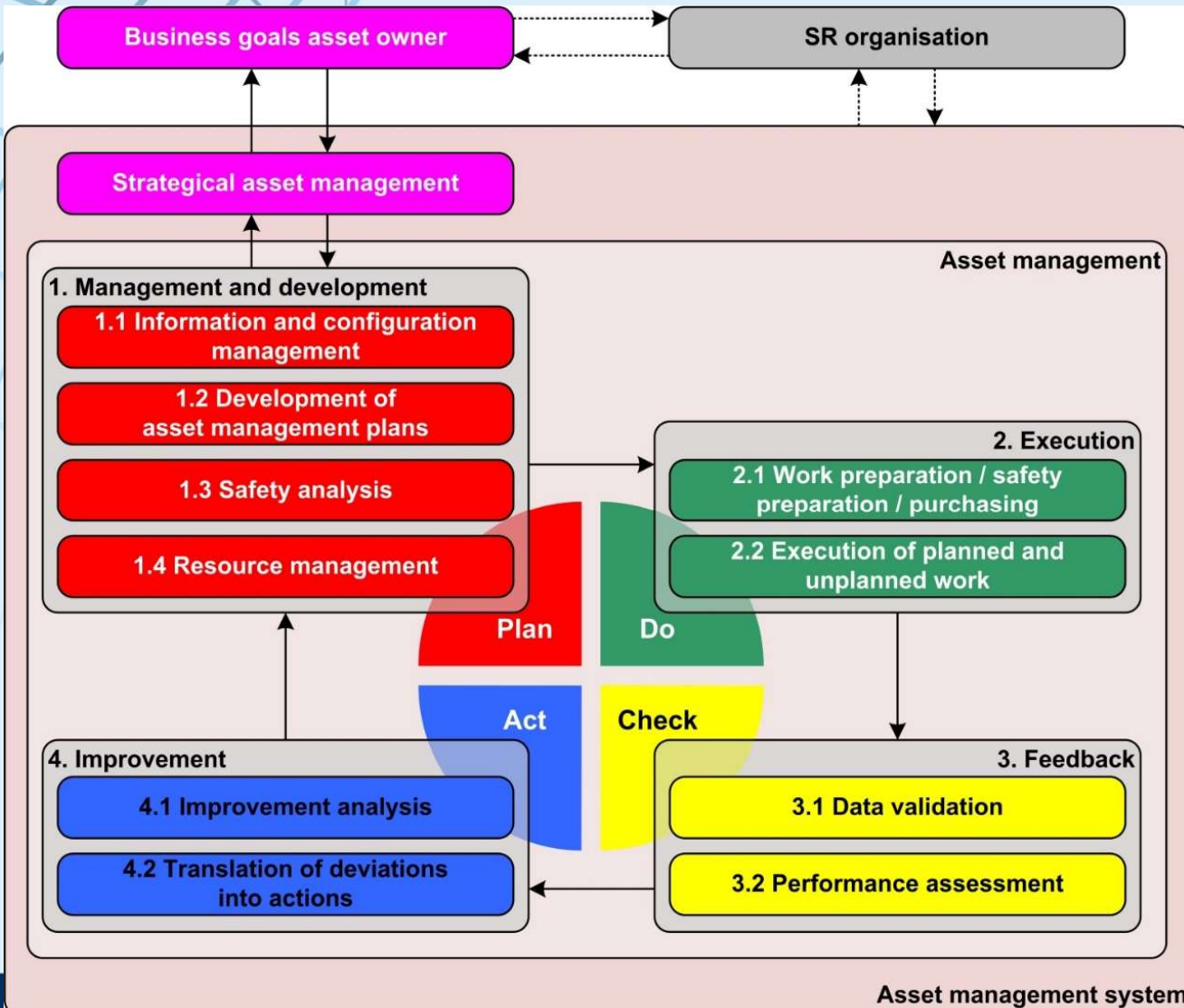
IAMS Flow Chart (ISO55000)



- Performance agrmt
- Asset mgmt. plan
- LCC consideration
- Production plan
- Develop maint.plan
- Decide intervention
- Plan/ prepare work
- Maintenance work
- Monitor results

Figure 1 - Level 1 IAMS Decision and Activity Flowchart linked to ISO 55001

Rail Asset Management



Asset Management Business Case

Data acquisition systems

Data management & analytics

Maintenance products & services

Research & Development



Satellites



Drones/UAVs



Commercial trains



Crowd sensing



Measurement trains



Inspection tablets



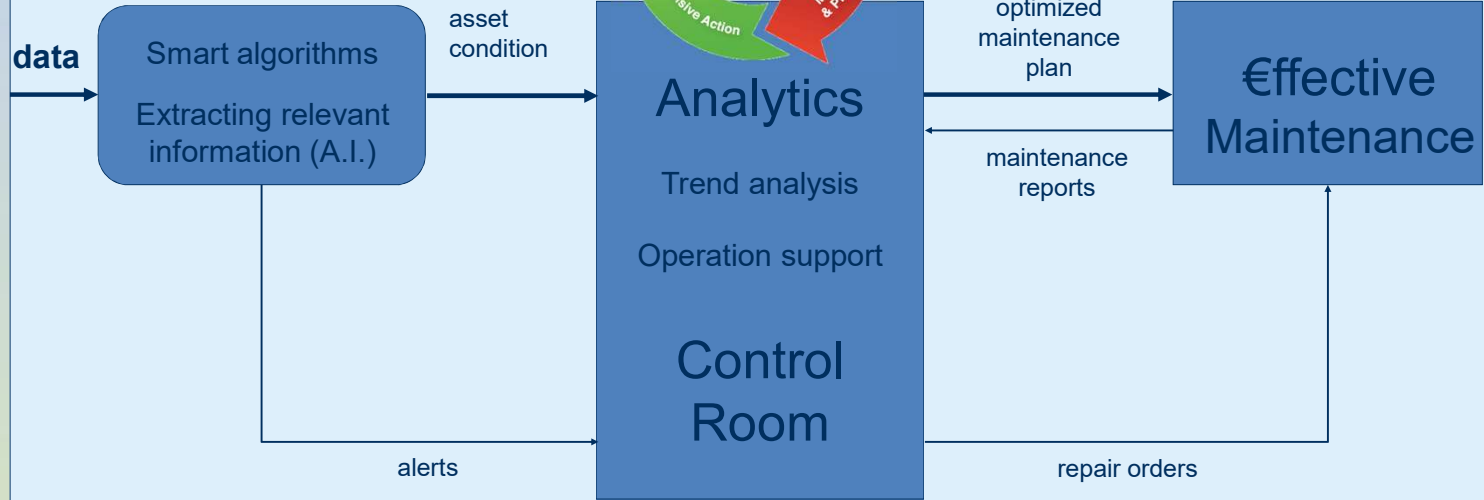
Remote devices



Wayside sensors

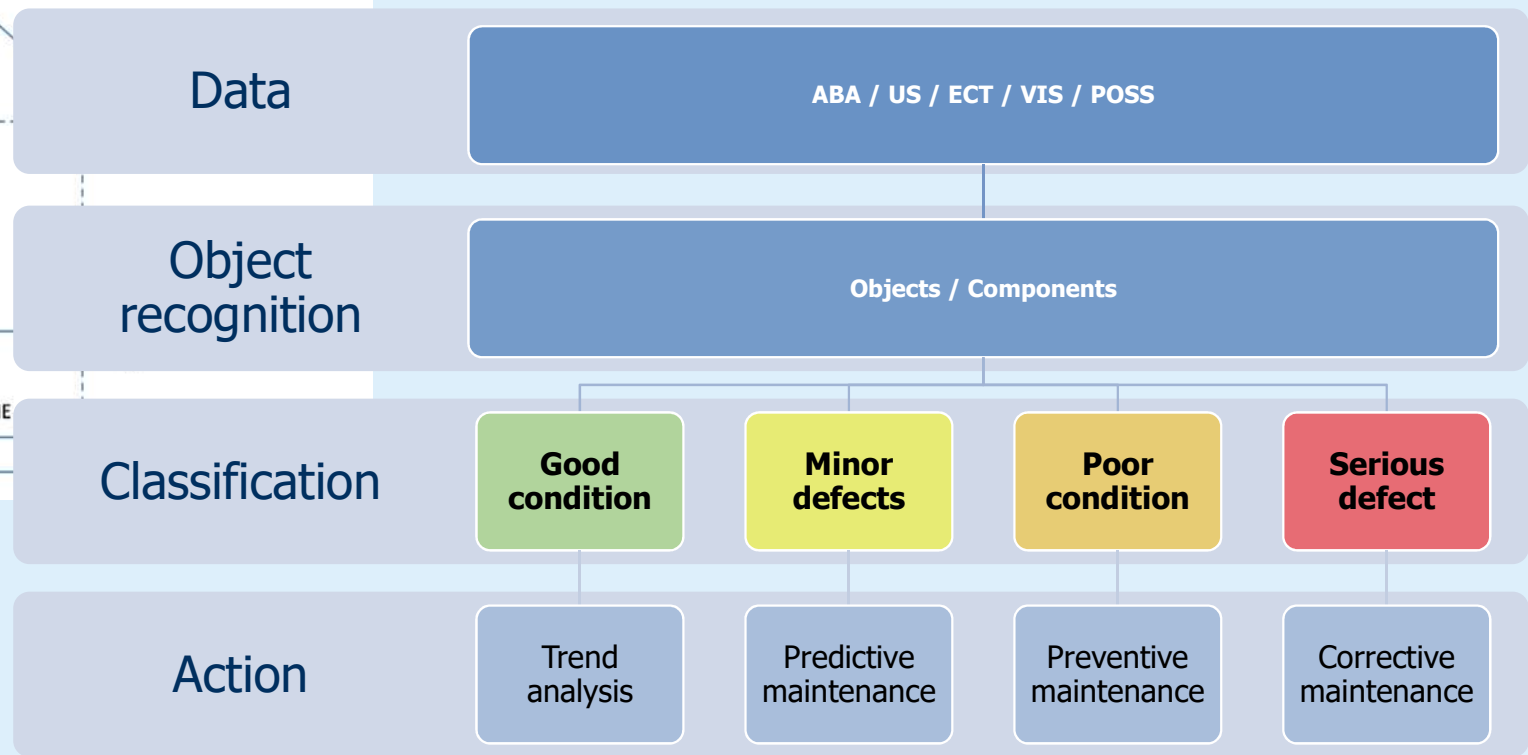
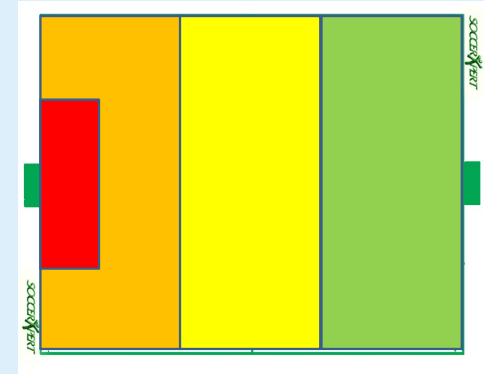
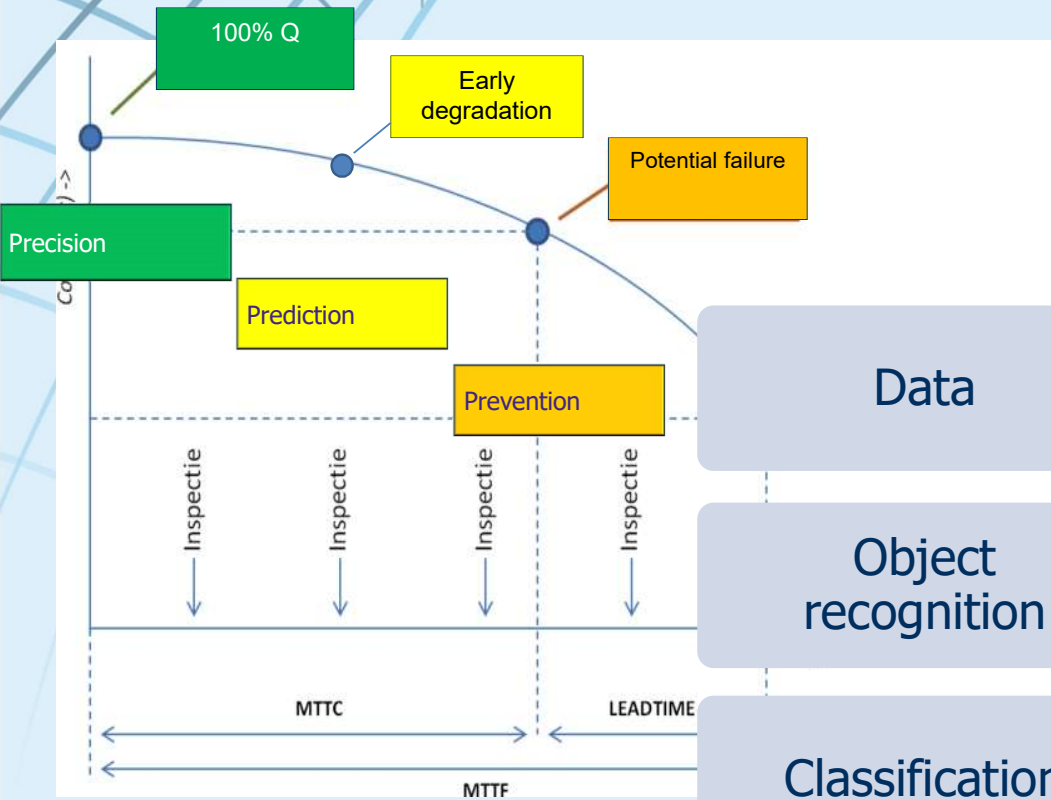


Asset characteristics
Local conditions
Usage
Weather
Environment



Operational

Coherent data-led process



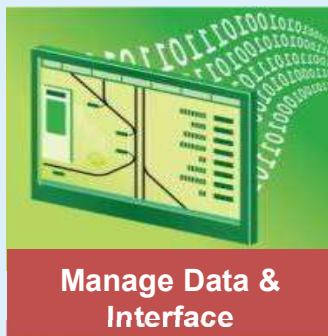
Rail Asset Management



Define & Select



Measure & Monitor



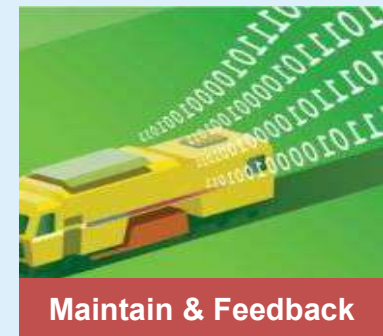
Manage Data & Interface



Analyse & Interpret



Organise & Plan



Maintain & Feedback

The collage includes several key elements:

- Top Left:** A yellow train with 'LFM 100' on its side.
- Top Center:** A control room with multiple monitors and a person operating them.
- Top Right:** A software interface titled 'PO-plansimulatie, gerangs' showing a grid of data points for years 2010-2015.
- Middle Left:** A software interface with a tree view of assets like 'Wisselsteller (NSE 2)', 'H&K wisselsteller', and 'Bewegingsschieters'.
- Middle Right:** A software interface showing 'Alignment chord 10m' and 'Level inertial' with a 3D visualization.
- Bottom Left:** An 'Inspection Form' and a 'Work Order' interface.
- Bottom Center:** A GIS map showing a green highlighted path through an urban area.
- Bottom Right:** Two workers in high-visibility vests and hard hats looking at a tablet on a train track.

Rail Asset Management

From 99% to 99.92% availability of the rail system

90% reduction on rail safety related exceedances

- 70% less track geometry threshold exceedances
- High tech data capturing
- IRISsys predictive modelling
- Effective tamping process
- 50% failure reduction on assets in 30% shorter maintenance windows

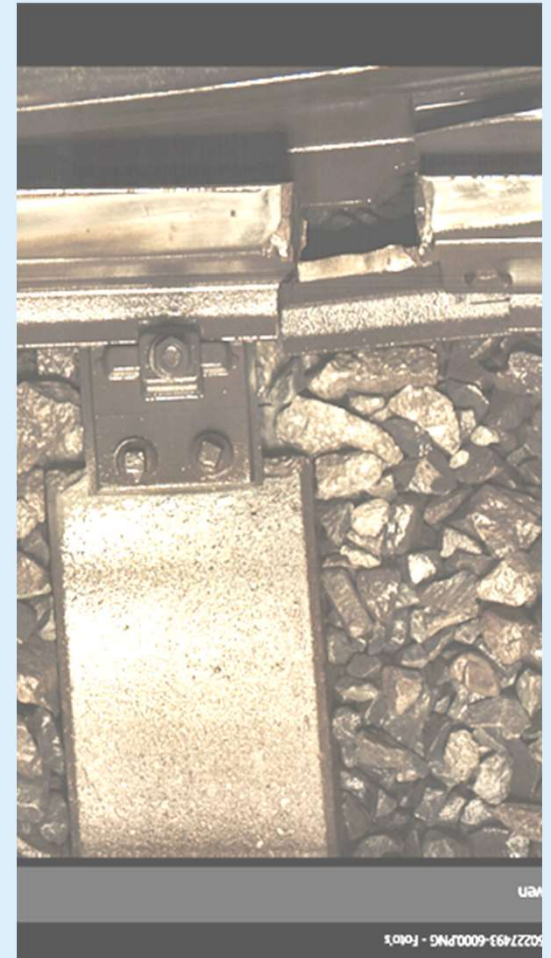
30% reduction on total maintenance costs

- Performance based contracting @ fixed price
- Control Centre, Pro active: incentivised
- Do things intelligently; Reliability Engineering, Asset Management, Big Data
- Risk based maintenance, FMECA, LCC
- MMS + linear asset management (Optimizer+)
- MQM, automated plausibility analysis on-site

Up to 75% less maintenance costs on switches

- Physical upgrades; track sure bolts, best in class bearings
- Root Cause & Fault Tree Analysis
- Functional modelling
- Image capturing and video analysis
- Advanced Big Data analytics

95% accuracy for one FM to predict turnout failures 1 week ahead



Where are we in Europe?

Good news is that the Netherlands are at the forefront of data-led maintenance, thanks to the split between IM ProRail and maintenance contractors.

France, Germany and Italy are close behind, the UK has made a start. Problem for many countries is operationalising data-led decisions as this calls for a change in culture in a heavily unionised environment.

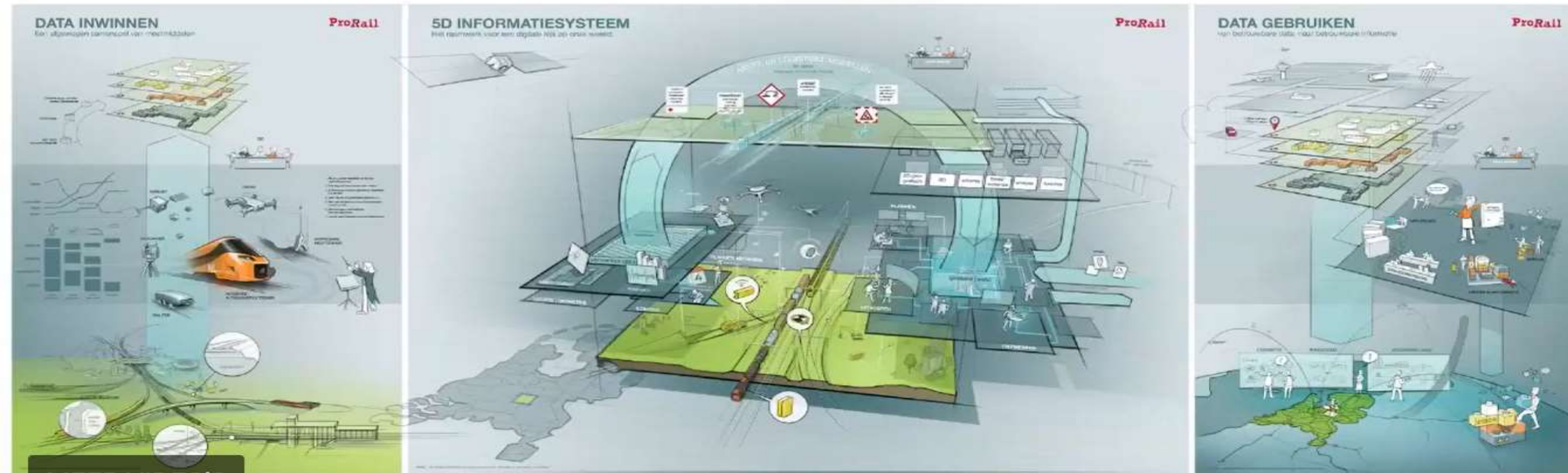
Measuring trains are used by most countries. Major fleets are:

- RFI Italy: 300M€ budget for renewing their fleet
- DB Netz Germany: major fleet, some renewal, some contracting
- NR UK: aging fleet, decision whether to renew or contract out
- SNCF France: aging fleet, partly renewing and buying into Eurailscout
- Eurailscout Netherlands: ProRail relies on Eurailscout.



ProRail's view on Asset Management

ProRail Datascience in het Spoor #5 Samenwerken
<https://prorail.deelbeeld.nl/5d/>

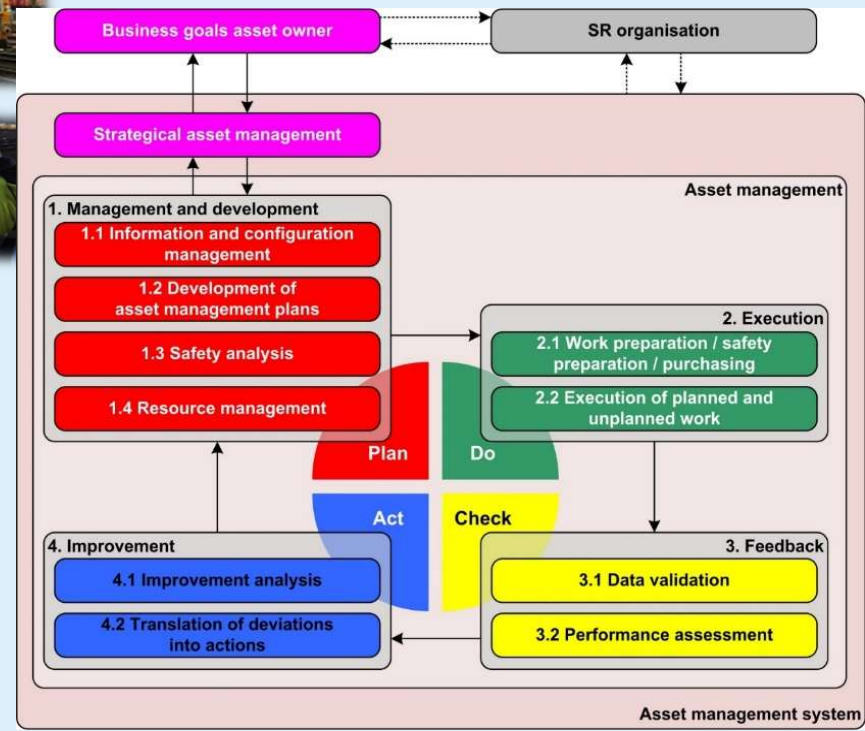
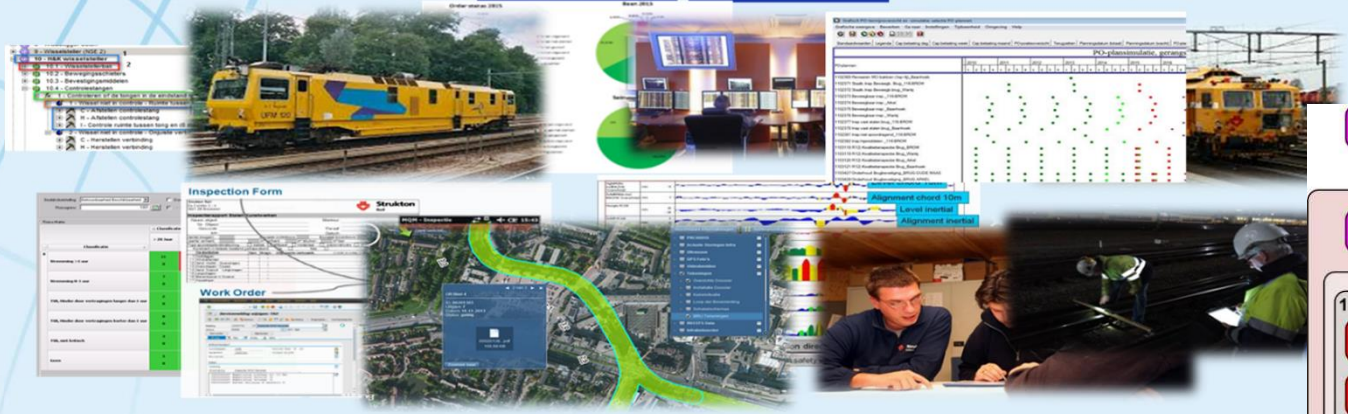


MEER VIDEO'S

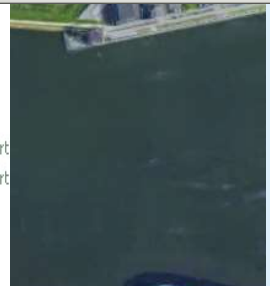
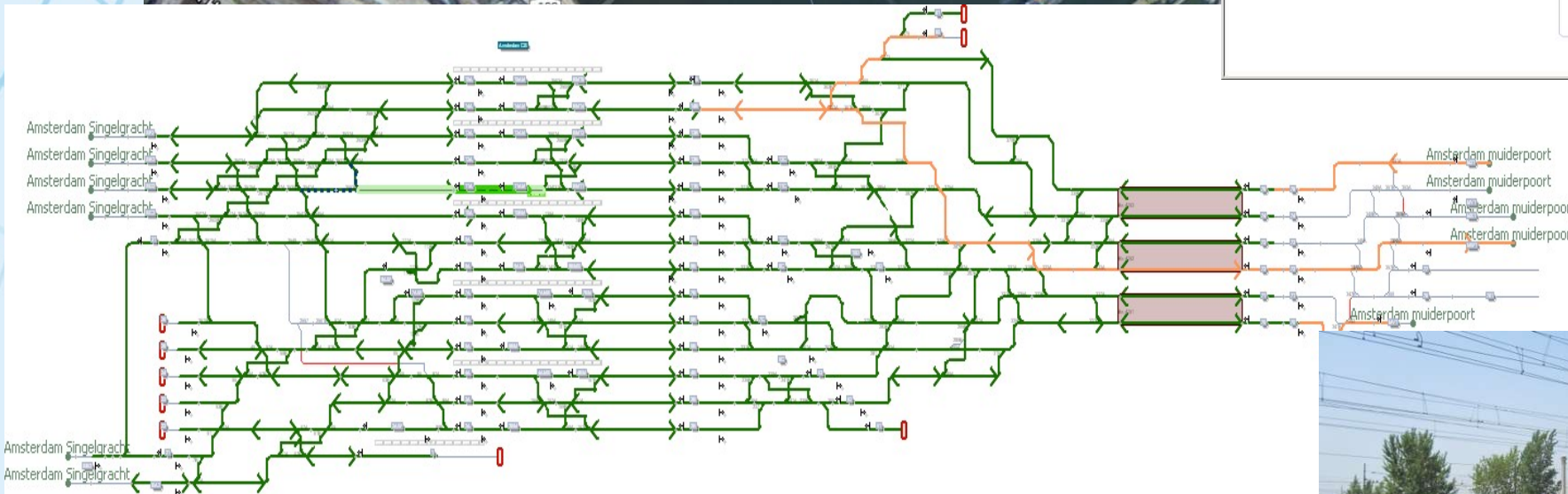
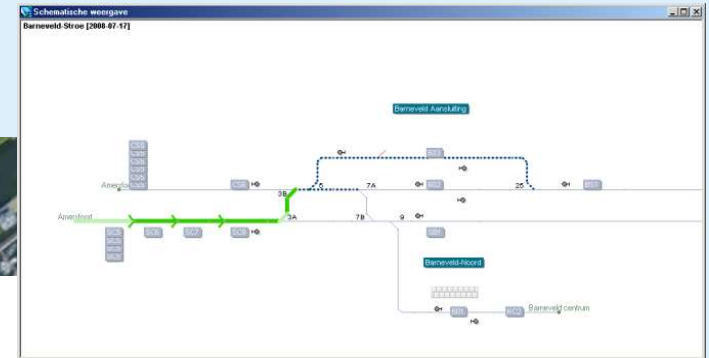
9:13 / 1:24:12

ProRail YouTube

From theory to practice



Step 1a Model acquisition & use example: Amsterdam

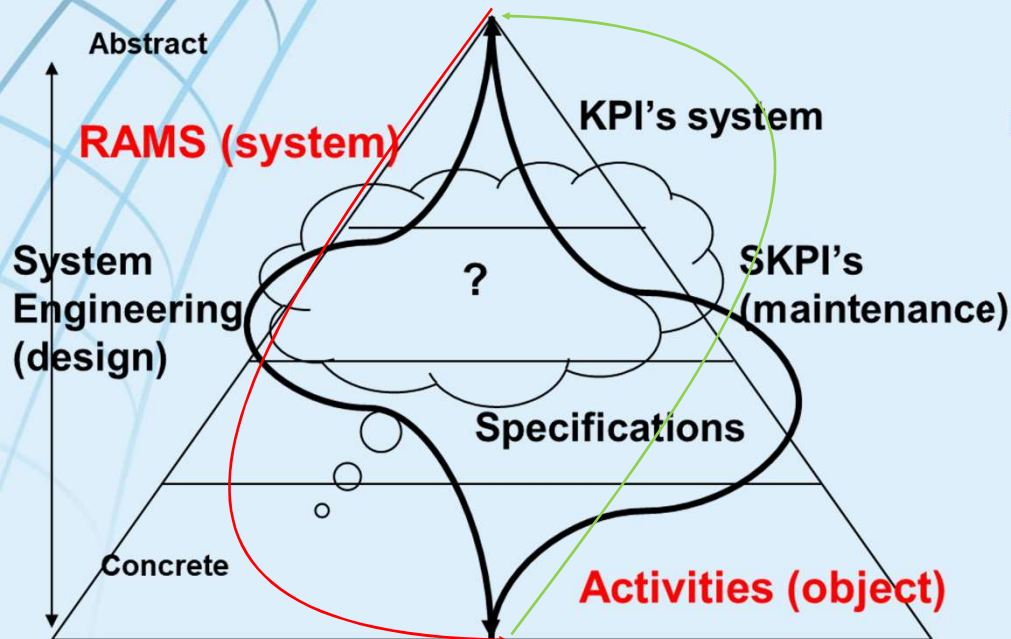


Routing:

Map-matching, based on: gps, odometer, IMU, and recognition of the switch frog, RFID

Step 1b. Budgeting RAMS requirements: R+M=A

Non-A = 1%?



R = Non dependability ~ 0.1%
= Unplanned downtime

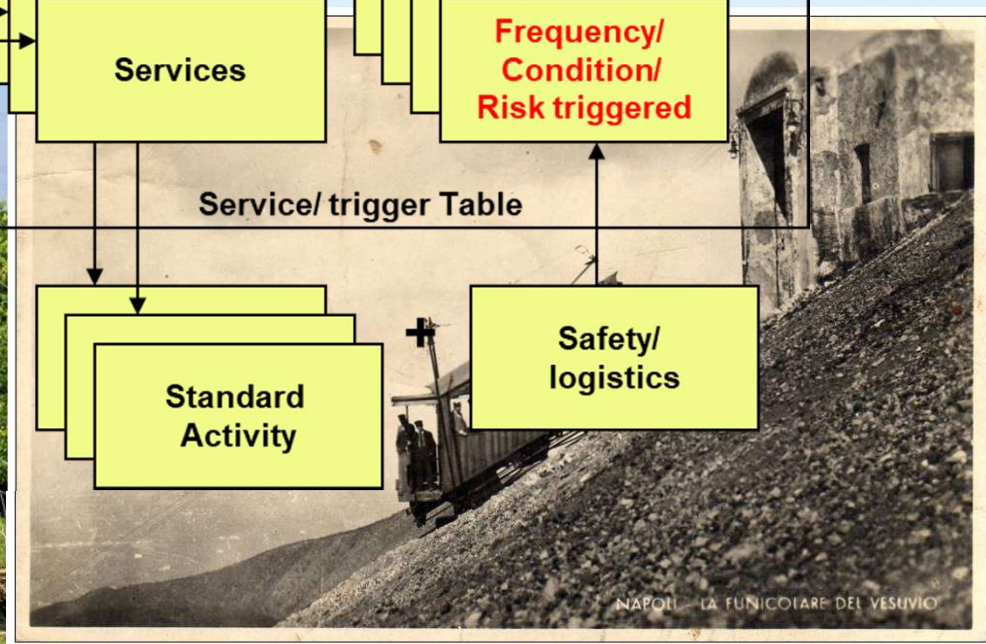
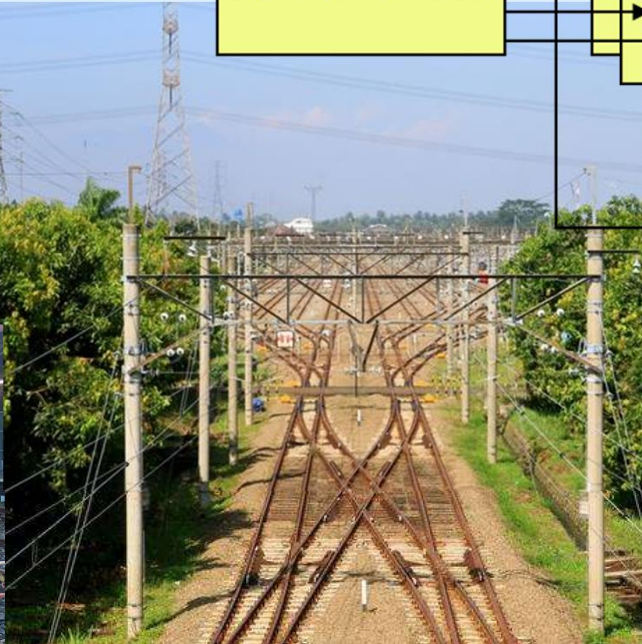
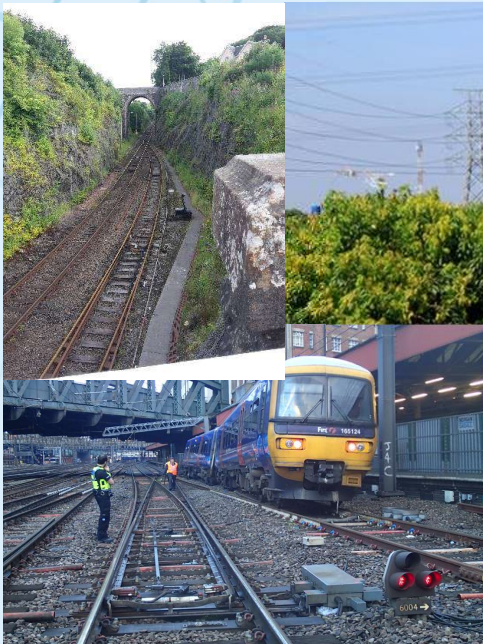
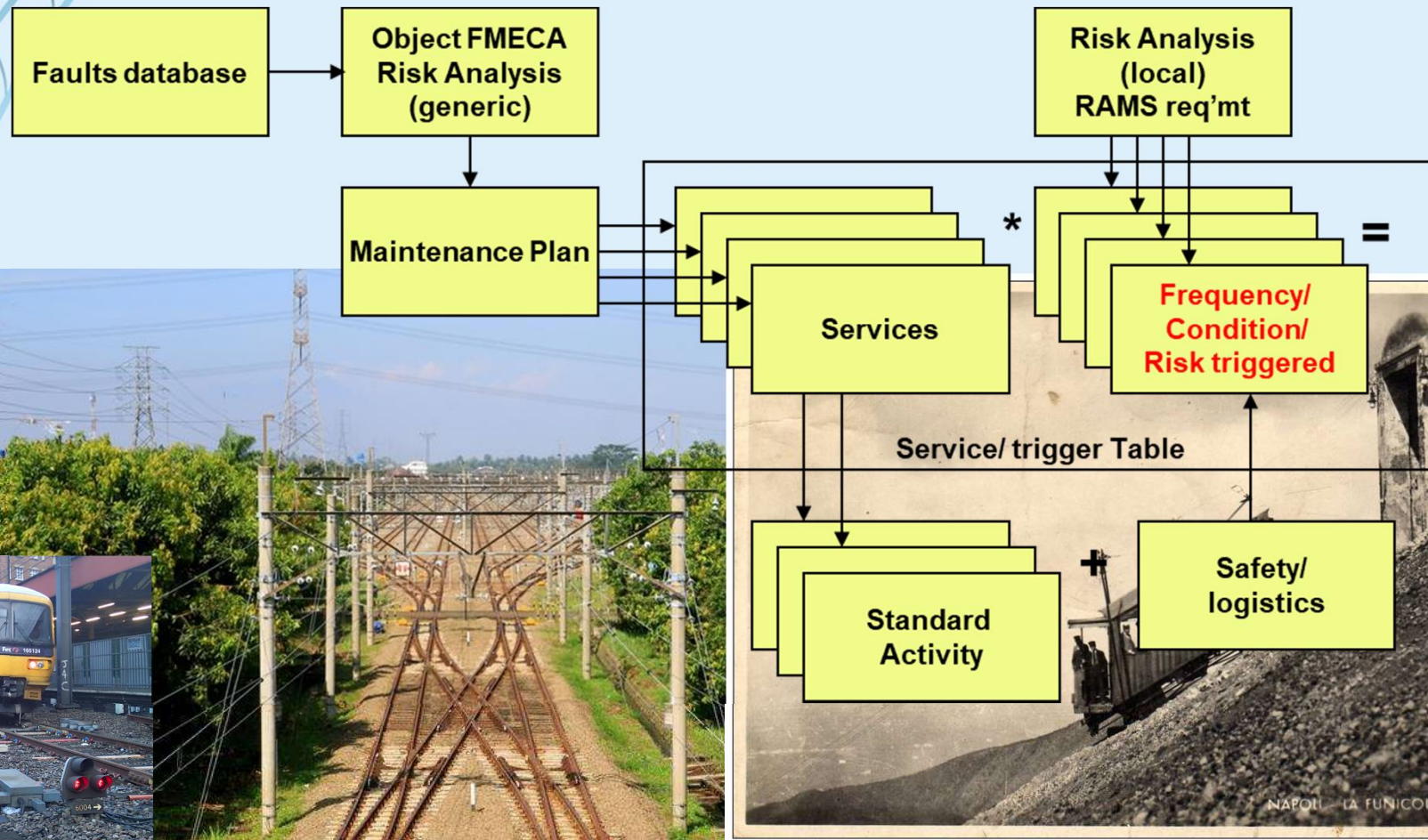
M = Planned downtime
for maintenance ~ 0.8%

# Faults x Recovery time = MTBSeF x MTTRSe	Recurring possessions
	Incidental possessions
Possession return delays	Temporary Speed Restrictions

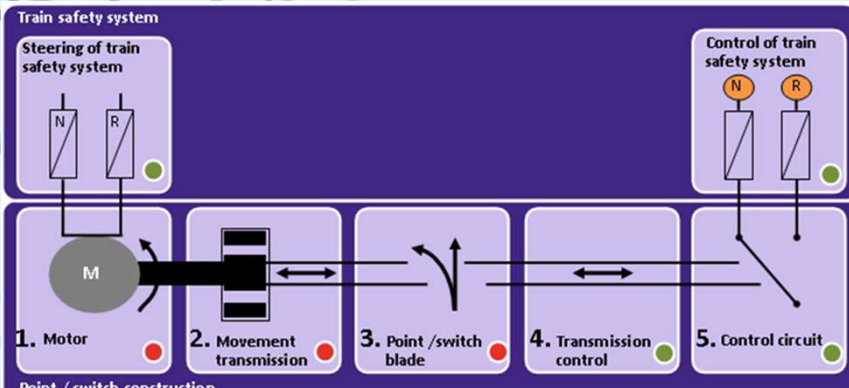
T = Tegelberg's number = 8760 hrs/yr



Step 1c. Maintenance concept building



Step 2 Switch system approach: what can we influence, what do we need to measure



Status: Switch - Axlecounter - Train Detection - Rail Temperature - Crossing - Complex Data - Admin - Log Out

Select a switch

Region: PGO Wadden (SR)

Department: Groningen (SR)

Complex: RK 10 BDM

Railway Object: 71

Back to Overview

Select a Measurement

Date: 21/01/2016 00:00:00

Temperature: -50 100

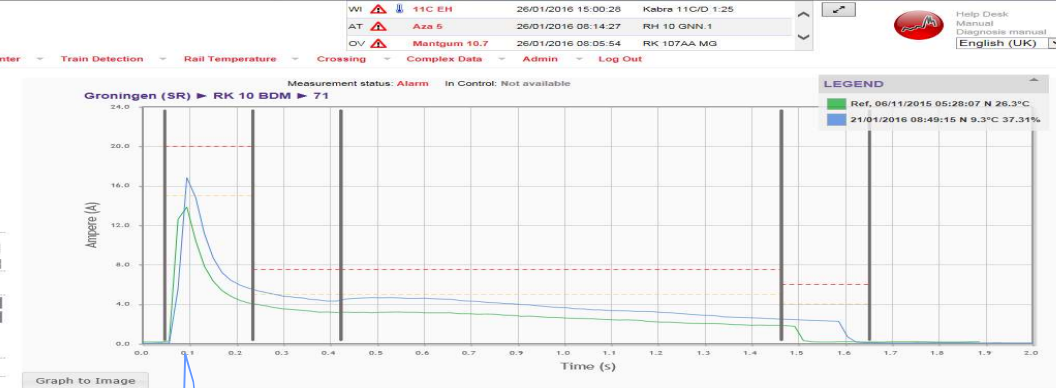
Direction: Both

Only Errors: No

Select: Max 1000 records from end date

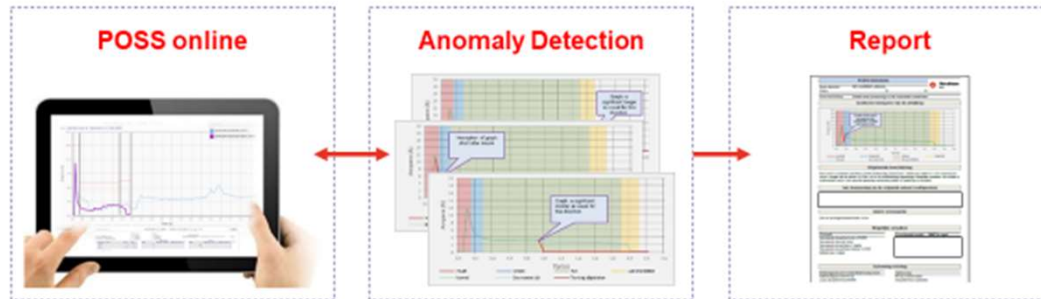
Select last: 5

Last Status:



Maintenance Support Algorithm

Concept of a virtual assistant



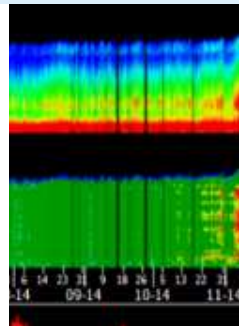
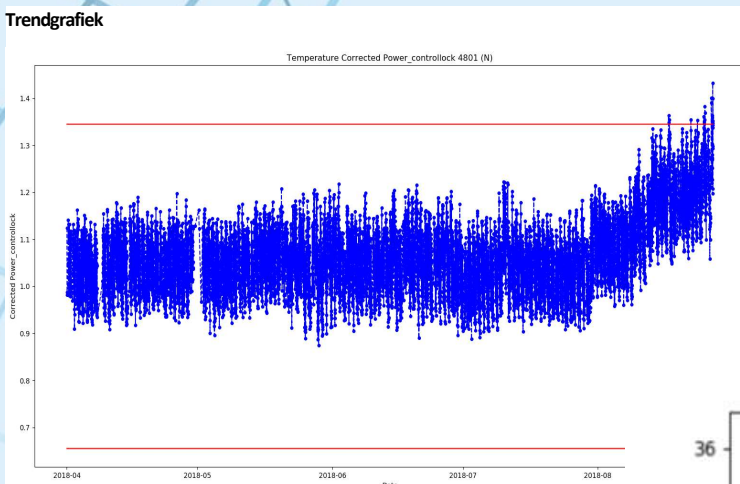
The algorithm compares POSS graphs with the library 24/7. Minor deviations which are related to characteristic of known failure's are detected. A notification is issued to the control center, where a root cause report is generated. The maintenance crew is informed by reported instructions.



name	Warning		Error		Warning		Error	
	Start	End	Max	Margin Above	Margin Below	Max	Margin Above	Margin Below
akelen	0.05	0.25	15			20		
ndelen	0.25	0.45	5			7.5		
ven	0.45	1.45	5			7.5		
ndelen	1.45	1.65	4			6		

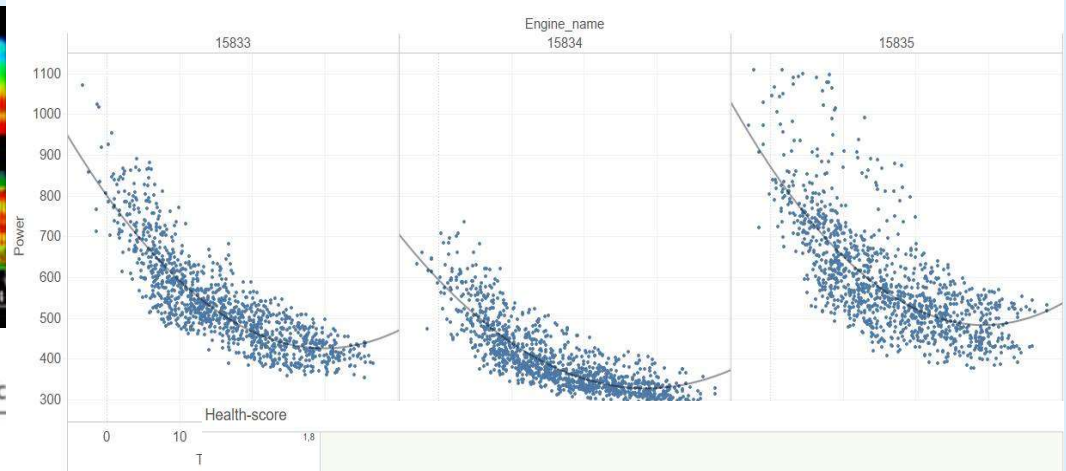
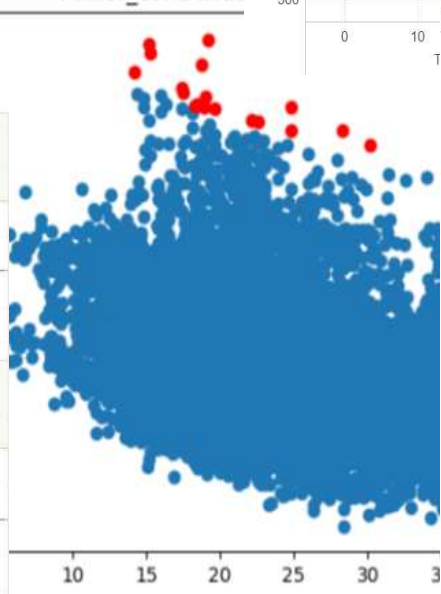
Step 2 Switch system approach: what can we learn, what can we do: health scores

Trendgrafiek

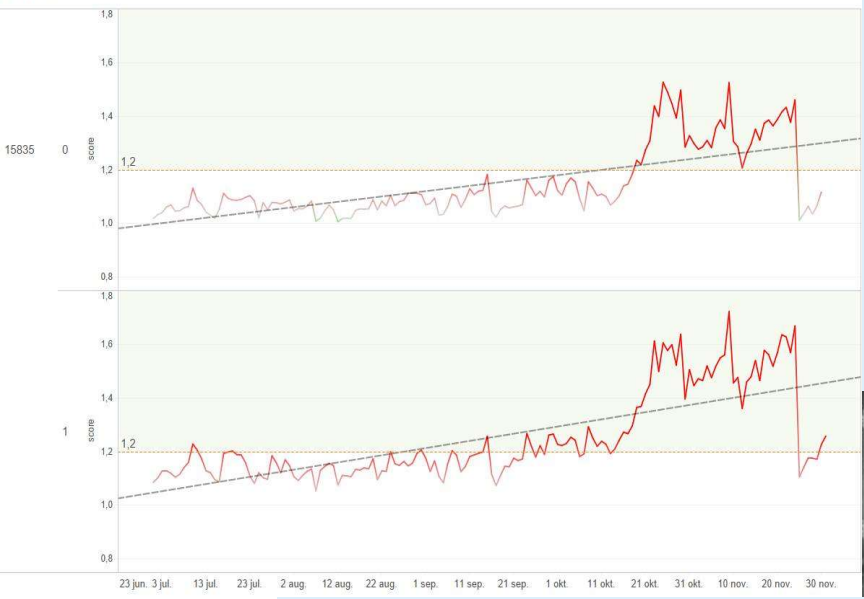


Power_controlloc

36



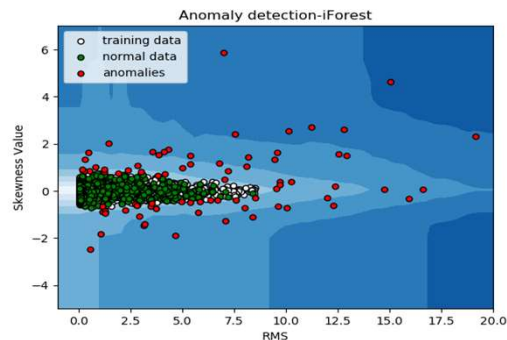
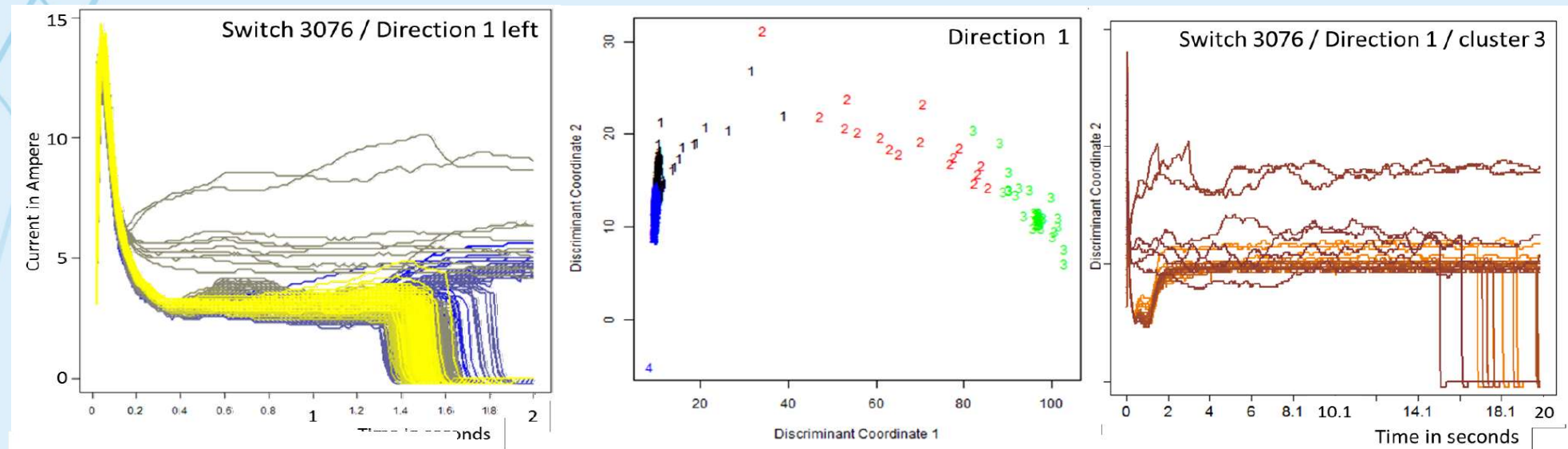
Health-score



Step 2 Switch system approach: what can we learn, what can we do: anomaly detection

➤ Clustering

'Anomaly is defined as a deviation of normal'

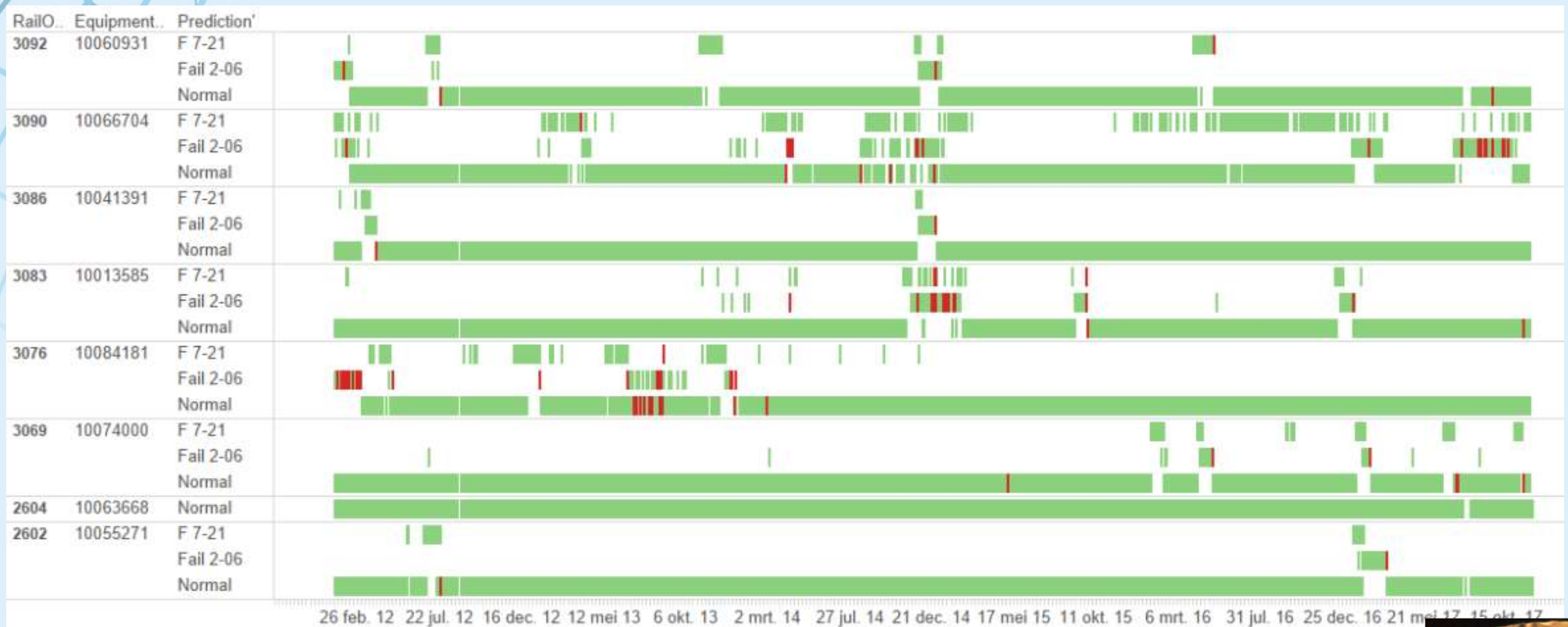


in: Proceedings of WCCM 2017 congress, London, 13-16.06.2017.

erospace Centre (DLR)



Step 2 Switch system approach: what can we learn, what can we do: prediction

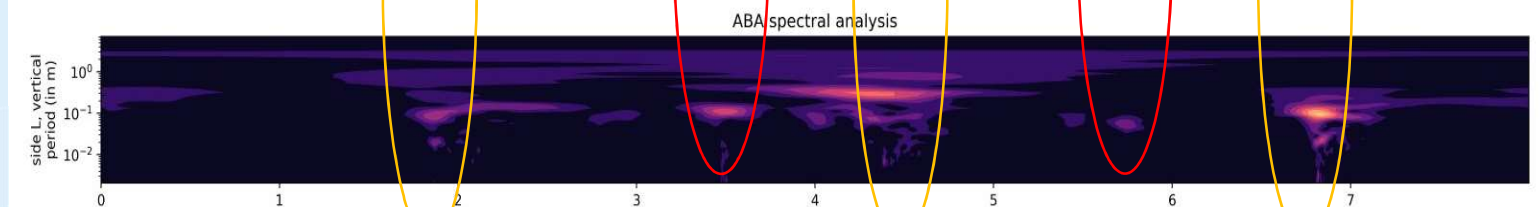
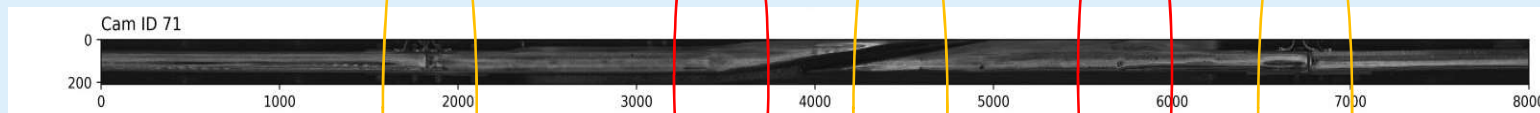
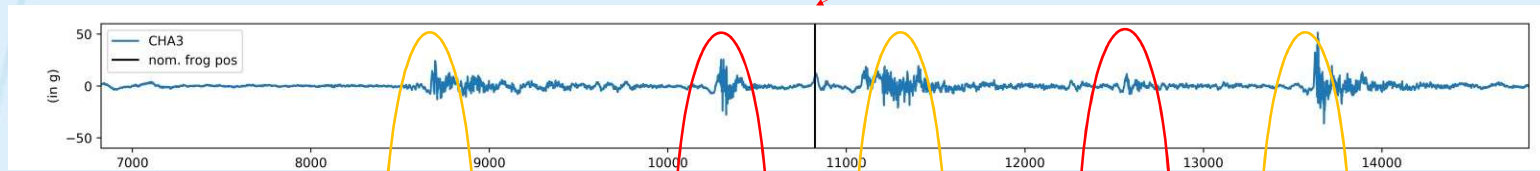
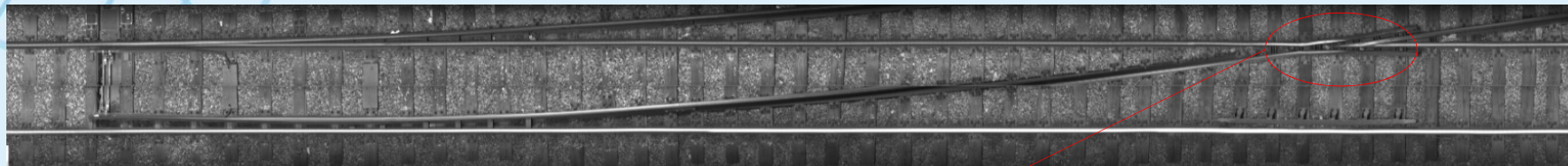
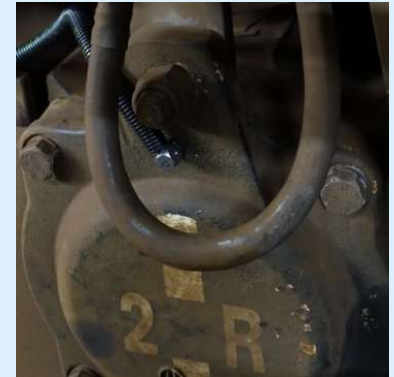


Step 3 Transform data into information

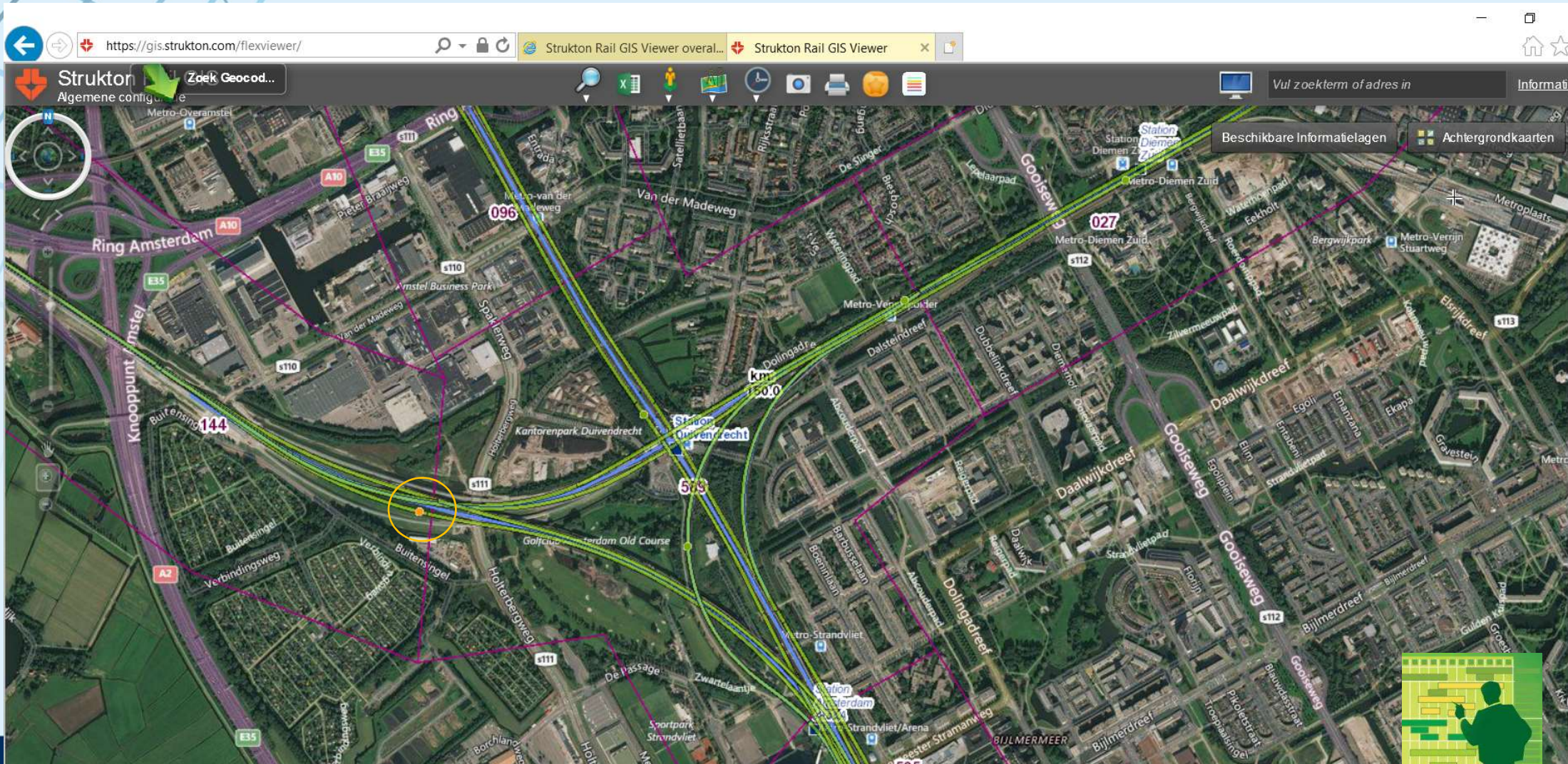


Step 4 Analyse and interpret

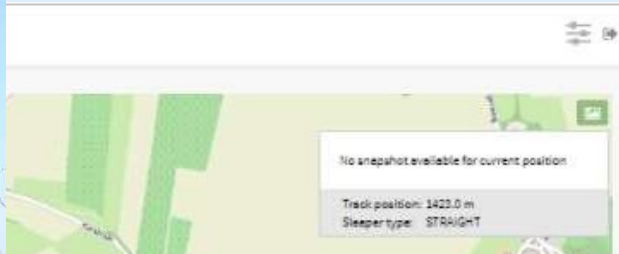
- From the Shift2Rail programme!
- Monitoring of (degeneration of) rail surface defects
- Datasets: 3D-axle box accelerations + video



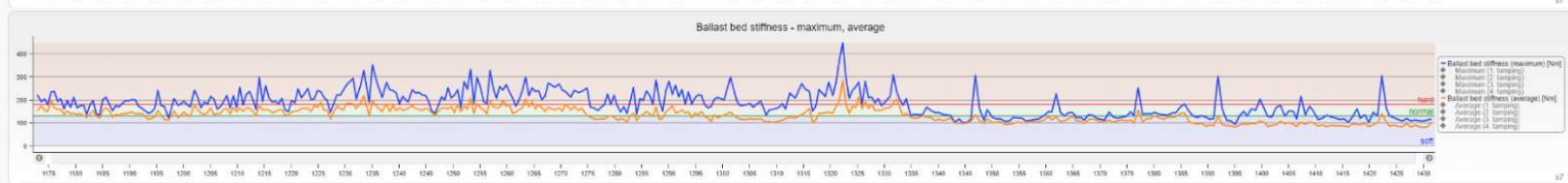
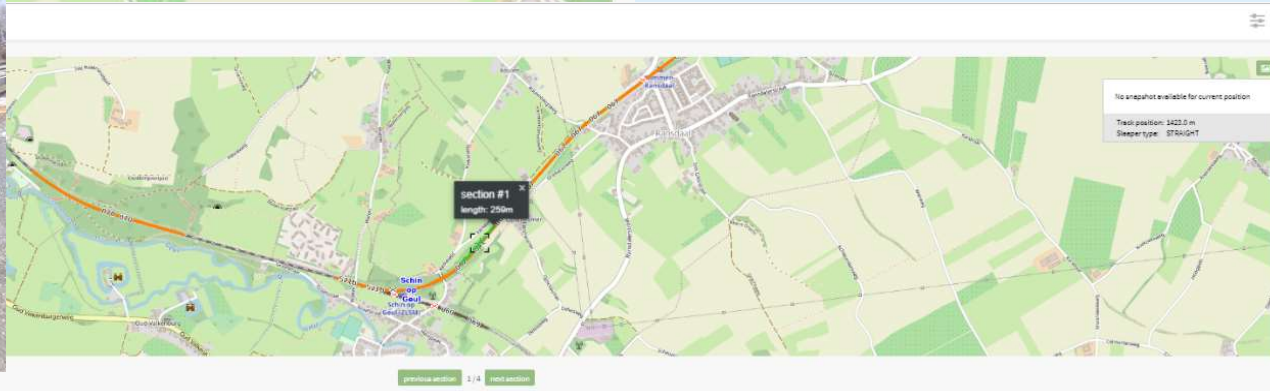
Step 5 Geolocationing and GIS positioning of defects & work



Step 6 Maintain & feedback



System 7 tamping machine



A final word on Digital Twins



As an Asset Register

- To hold and develop static data
- To hold and develop physical models and FMECA's

As a Faults Database

- To hold faults data and performance KPI's

As a Data Warehouse

- To hold and develop dynamic data
- Linear and point databases
- To localise and mesh datasets

As an Analysis Tool

- To clean and prepare dynamic data
- To analyse and merge datasets
- To deliver information
- To predict the near-time future in physical models
- To action work



Take home messages



Questions and answers



KIVI departments

Aerospace Engineering	Landgebruik en Watermanagement
Asset Management & Maintenance	Maritieme Techniek
Bedrijfskunde	Mechanica
Bouw	Medische Technologie
Bouw- en Waterbouwkunde	Meet-, Regel- en Besturingstechnologie
Chartered Engineering	Mijnbouw
Commercieel Ingenieur	Nederlandse Procestecnologen
Defensie en Veiligheid	Netwerk Vrouwelijke Ingenieurs
Duurzame Technologie	Offshore Techniek
Elektrotechniek	Rail
Energie- en Warmtetechnologie	RisicoBeheer en Techniek
Filosofie & Techniek	Techniek, Maatschappij & Economie
Geotechniek	Technische Fysica
Geschiedenis der Techniek	Telecommunicatie
Hydrocarbon Technologies & Energy Transition	Transportkunde en Logistiek
Industrieel Ontwerpen	Tunneltechniek en Ondergrondse Werken
Informatica	Verkeer en Vervoer
Kerntechniek	Voertuigtechniek
KIVI International Engineers	Werktuigbouwkunde

KIVI afdeling Rail: **in het kort**

Techniek promotie

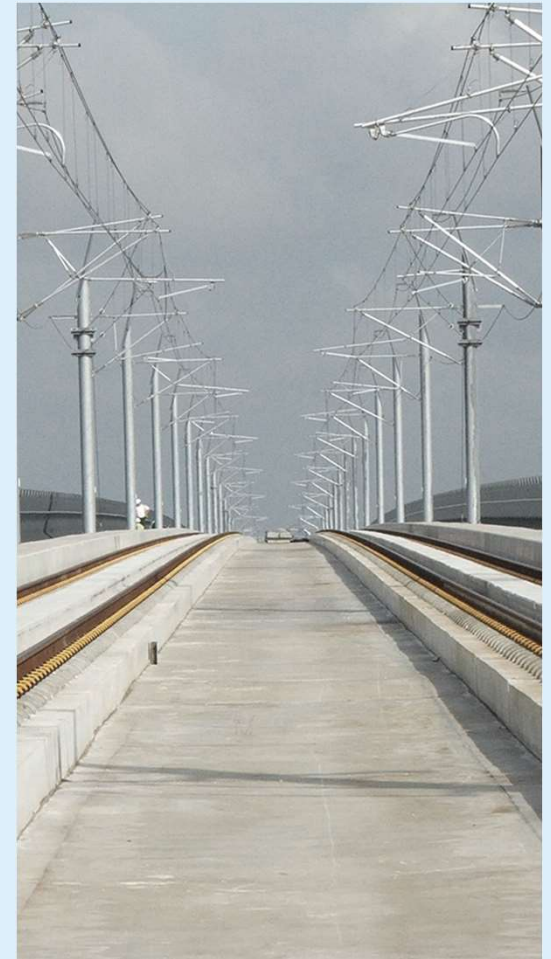
- De rol van techniekvelden
- Versterken van beroepsprofielen
- Promotie op universiteiten en hogescholen

Leden service

- Collegiaal contact en verbinden
- Kennisopbouw en kennisuitwisseling
- Aantrekkelijk programma van lezingen en excursies

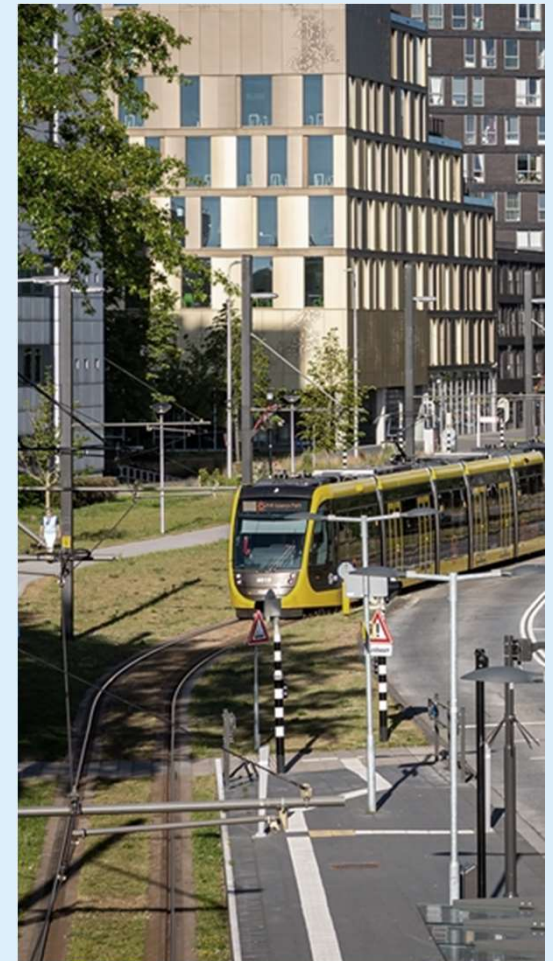
Onze vakafdeling

- Opgericht in 2007
- Actief en breed vertegenwoordigd bestuur
- Rond 200 actieve leden in de railsector



KIVI afdeling Rail: **thema's**

- ERTMS
- BB21
- 3 kV, 25 kV
- FRMCS, GSMR
- Spoorssystemen en –constructies
- Lightrail
- Systems engineering
- Veiligheid
- Nieuwe contractvormen (prestatiegericht onderhoud)
- Ontwerp en bouw
- Onderhoud
- Spoorspattingen
- Stations en stationsvoorzieningen
- Info-plus (onderdeel Post 21)



KIVI afdeling Rail: activiteiten

Activiteit

Chartered Engineer: kwaliteitsmerk voor topingenieurs

Webinar

Technische ontwikkelingen spoorssystemen in Europa

Webinar

Vernieuwing spoorbeveiliging in Sri Lanka

Webinar

Raakvlakken FRMCS, 5G en IoT en toepassingen

Webinar

Datascience in het Spoor: Via data, experimenten met sectorpartners

Activiteit

Spoorpubquiz 2021

Bijeenkomst

Trans Europe Express 2.0

Webinar

Automatisch rijden in metro's en treinen

Webinar

Project Noord-Zuidlijn Amsterdam

Webinar

De Uithoflijn – Klaar! Maar wat hebben wij ervan geleerd?

KIVI afdeling Rail: **onze vakafdeling**

Doelgroep

- De jonge en toekomstige ingenieurs
- De professional die kennis wil vergaren en delen
- De professional die wil netwerken

Geïnteresseerd? Word lid! |

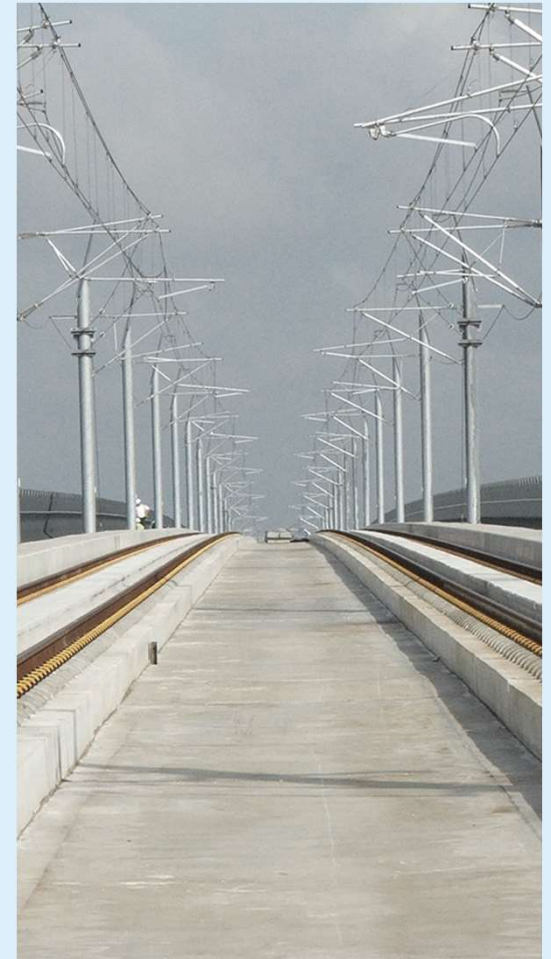
→ www.kivi.nl/afdelingen/railsystemen

- 2 afdelingen (toegang bijeenkomsten, updates en netwerk)
- Tijdschrift 'de Ingenieur' (12x/jaar)
- Exclusief, gereduceerd tarief of gratis toegang tot activiteiten



Opkomende lezingen en excursies

- Excursie Onderhoudswerkplaats Zutphen
- Excursie Onderhoudswerkplaats Stadler Rail
- Klimaat adaptatie / Baanlichamen
- Ervaringen uit Australië
- Overwegveiligheid
- ProRail 5D
- BONS



Content

